

Inductors for power circuits

Wound ferrite

VLBU series



VLBU1024660F type



FEATURES

- Large current and lower DCR were achieved by the connecting wire-less structure.
- This is a narrow inductor for multiphase applications.
- Operating temperature range: -40 to +125°C(including self-heating)

APPLICATION

- Servers, BTS, VRM, others

PART NUMBER CONSTRUCTION

VLBU	1024660	R07	M	F
Series name	L×W×H dimensions 10.2 x 4.6 x 6.0 mm max.	Inductance (nH)	Inductance tolerance	Internal code

CHARACTERISTICS SPECIFICATION TABLE

L		Measuring frequency	DC resistance		Rated current*		Part No.
(nH)	Tolerance	(kHz)	(mΩ)	Tolerance	Isat (A)typ.	Itemp (A)typ.	
70	±20%	100	0.23	±10%	93	70	VLBU1024660R07MF
120	±20%	100	0.23	±10%	55	70	VLBU1024660R12MF

* Rated current: smaller value of either Isat or Itemp.

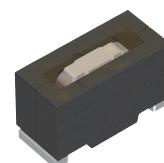
Isat: When based on the inductance change rate (20% below the initial value, under an environment of 20°C)

Itemp: When based on the temperature increase (temperature increase of 40°C by self heating)

Measurement equipment

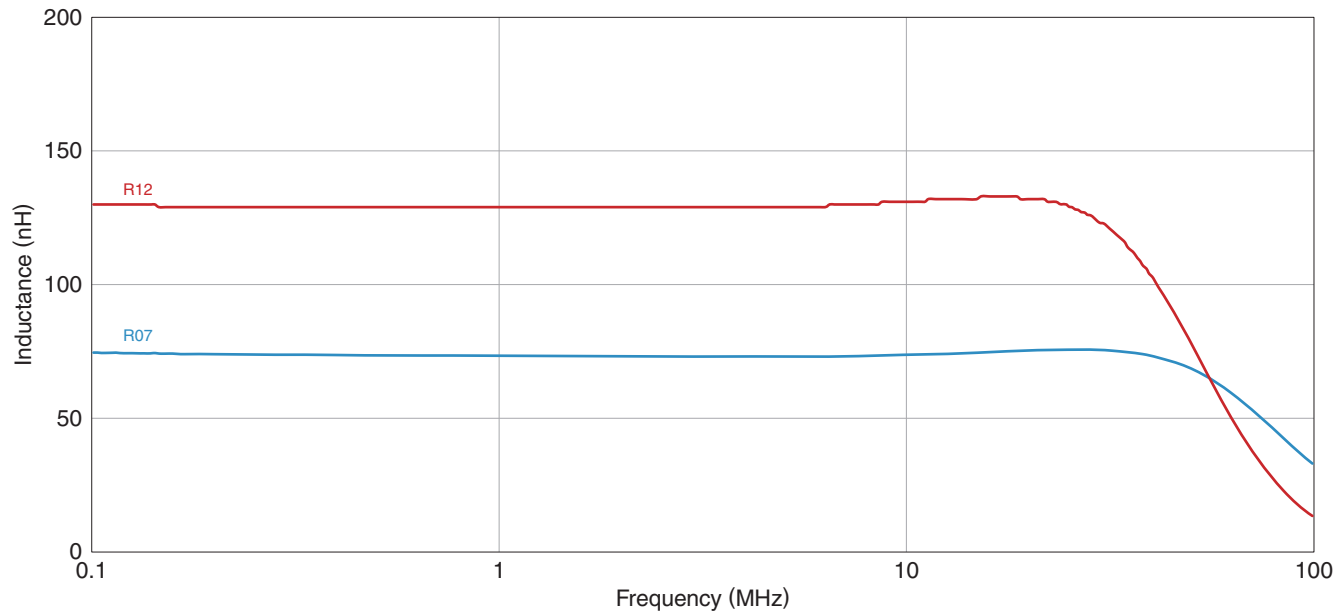
Measurement item	Product No. *	Manufacturer
L	IM3536	HIOKI
DC resistance	RM3545	HIOKI
Rated current Isat	3260+3265B	Wayne Kerr Electronics

* Equivalent measurement equipment may be used.



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L FREQUENCY CHARACTERISTICS

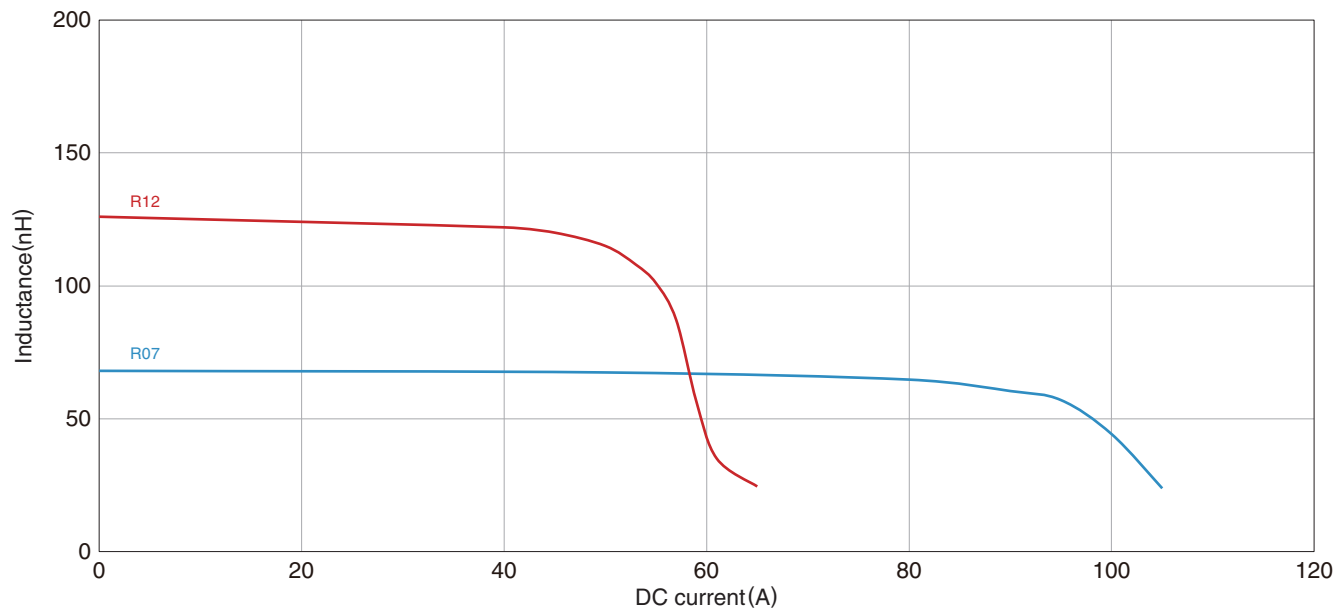


Measurement equipment

Product No. *	Manufacturer
4294A	Keysight Technologies

* Equivalent measurement equipment may be used.

INDUCTANCE VS. DC BIAS CHARACTERISTICS

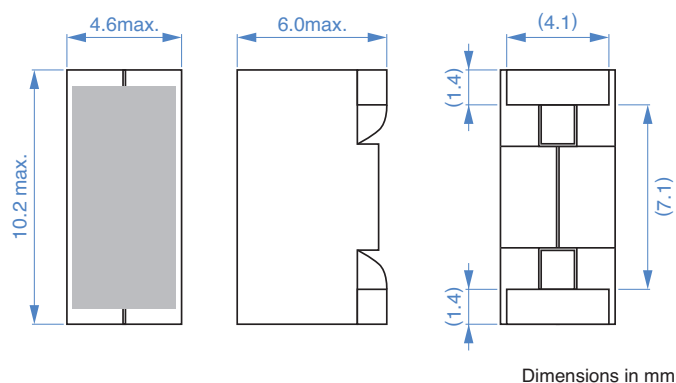


Measurement equipment

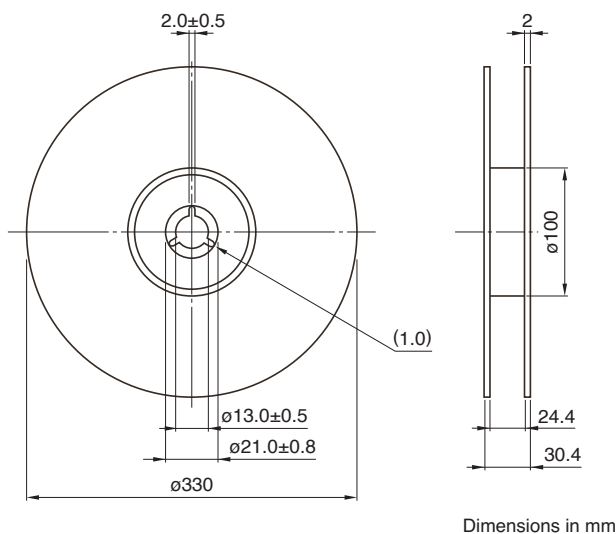
Product No. *	Manufacturer
3260B+3265B	Wayne Kerr Electronics

* Equivalent measurement equipment may be used.

■ SHAPE & DIMENSIONS



REEL DIMENSIONS



Technical drawing of a mechanical part, likely a sprocket or gear component, showing dimensions and labels.

Dimensions (mm):

- Overall width: 0.5
- Overall height: 24.0 ± 0.3
- Top flange thickness: 1.75 ± 0.1
- Bottom flange thickness: 11.5 ± 0.1
- Distance from left edge to first hole center: $1.5^{+0.1}_{-1}$
- Distance between hole centers: 2.0 ± 0.1
- Distance between hole centers: 4.0 ± 0.1
- Distance between hole centers: 12.0 ± 0.1
- Distance from last hole center to right edge: $1.5^{+0.1}_{-1}$
- Distance from left edge to first cavity: A
- Distance between cavities: B

Labels:

- Sprocket hole
- Cavity
- K

Dimensions in mm

□ PACKAGE QUANTITY

Package quantity	600 pcs/reel
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The graph illustrates the temperature profile over time for a soldering process. The y-axis represents Temperature and the x-axis represents Time. The process is divided into four distinct phases:

- Preheating:** The temperature rises from 150°C to 180°C. This phase is shaded light blue and has a duration of 60 to 120 seconds.
- Soldering:** The temperature continues to rise from 180°C to a peak of 250°C. This phase is also shaded light blue and has a duration of 30 seconds.
- Peak:** The maximum temperature reached is 250°C. A small shaded blue rectangle highlights this peak, with a width of 5 seconds.
- Natural cooling:** The temperature decreases from the peak back to 230°C. This phase is shaded light blue.

Key temperature points and durations are labeled on the graph:

- 150°C: Starting temperature.
- 180°C: Temperature at the end of the preheating phase.
- 230°C: Temperature at the end of the soldering phase and at the end of the natural cooling phase.
- 250°C: Peak temperature.
- 60 to 120s: Duration of the preheating phase.
- 30s: Duration of the soldering phase.
- 5s: Duration of the peak temperature.

Operating temperature range *	Storage temperature range **	Individual weight
-40 to +125 °C	-40 to +125 °C	1.16 g

* Operating temperature range includes self-heating.

**The storage temperature range is for after the assembly.

REMINDERS FOR USING THESE PRODUCTS

Before using these products, be sure to request the delivery specifications.

SAFETY REMINDERS

Please pay sufficient attention to the warnings for safe designing when using this products

REMINDERS

- The storage period is within 12 months. Be sure to follow the storage conditions (temperature: 5 to 30°C, humidity: 10 to 75% RH or less).
If the storage period elapses, the soldering of the terminal electrodes may deteriorate.
- Do not use or store in locations where there are conditions such as gas corrosion (salt, acid, alkali, etc.).
- Before soldering, be sure to preheat components.
The preheating temperature should be set so that the temperature difference between the solder temperature and chip temperature does not exceed 150°C.
- Soldering corrections after mounting should be within the range of the conditions determined in the specifications.
If overheated, a short circuit, performance deterioration, or lifespan shortening may occur.
- When embedding a printed circuit board where a chip is mounted to a set, be sure that residual stress is not given to the chip due to the overall distortion of the printed circuit board and partial distortion such as at screw tightening portions.
- Self heating (temperature increase) occurs when the power is turned ON, so the tolerance should be sufficient for the set thermal design.
- Carefully lay out the coil for the circuit board design of the non-magnetic shield type.
A malfunction may occur due to magnetic interference.
- Use a wrist band to discharge static electricity in your body through the grounding wire.
- Do not expose the products to magnets or magnetic fields.
- Do not use for a purpose outside of the contents regulated in the delivery specifications.
- The products listed on this catalog are intended for use in general electronic equipment (AV equipment, telecommunications equipment, home appliances, amusement equipment, computer equipment, personal equipment, office equipment, measurement equipment, industrial robots) under a normal operation and use condition.
The products are not designed or warranted to meet the requirements of the applications listed below, whose performance and/or quality require a more stringent level of safety or reliability, or whose failure, malfunction or trouble could cause serious damage to society, person or property.
If you intend to use the products in the applications listed below or if you have special requirements exceeding the range or conditions set forth in the each catalog, please contact us.

- (1) Aerospace/aviation equipment
- (2) Transportation equipment (cars, electric trains, ships, etc.)
- (3) Medical equipment
- (4) Power-generation control equipment
- (5) Atomic energy-related equipment
- (6) Seabed equipment

- (7) Transportation control equipment
- (8) Public information-processing equipment
- (9) Military equipment
- (10) Electric heating apparatus, burning equipment
- (11) Disaster prevention/crime prevention equipment
- (12) Safety equipment
- (13) Other applications that are not considered general-purpose applications

When designing your equipment even for general-purpose applications, you are kindly requested to take into consideration securing protection circuit/device or providing backup circuits in your equipment.