



## Overview

The KEMET MPGV metal composite inductors are ideal for use in DC to DC switching power supplies for automotive applications. The metal composite core has high saturation capabilities maintaining functionality with high current transients and is characterized by temperature stable inductance. The durability has been further improved and allows for vibration resistance of up to 50 G.

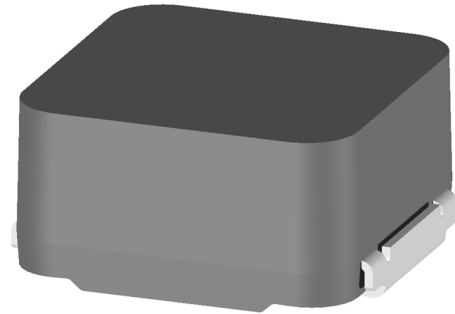
## Applications

Inductors for automotive ECUs requiring high vibration resistance, such as:

- e-Axle design
- Engine peripherals
- High power motors etc.

## Benefits

- Metal composite powder
- Shielded construction, SMD configuration
- 50 G vibration resistance
- Inductance range from 0.15 – 47.00  $\mu$ H
- Operating temperature up to +155°C
- Low acoustic noise
- Low magnetic flux leakage
- AEC-Q200 qualified



## Part Number System

MPGV	1	D1054	L	1R5
Series	Version	Size Code	Inductor	Inductance Code $\mu$ H
MPGV	1	D0830 = 8x8x3.0 mm D0840 = 8x8x4.0 mm D1040 = 10x10x4.0 mm D1054 = 10x10x5.4 mm D1235 = 12x12x3.5 mm D1250 = 12x12x5.0 mm D1264 = 12x12x6.4 mm		The first two digits represent the inductance value. The third digit indicates the number of zeros to be added. R = decimal point  Examples: 100 = 10.00 $\mu$ H R68 = 0.68 $\mu$ H 1R5 = 1.50 $\mu$ H

## Performance Characteristics

Item	Performance Characteristics
Operating Temperature	-55°C to +155°C (including self-temperature rise)
Rated Inductance Range	0.15 – 47.00 µH at 100 kHz, 1 mA
Inductance Tolerance	±20%
Rated DC Resistance Range	1.1 – 135.2 mΩ maximum
Rated Current Range	3.6 – 53.0 A

Table 1 – Ratings & Part Number Reference

Part Number	Inductance (µH) at 100 kHz, 1 mA	Inductance Tolerance	DC Resistance (mΩ) Typical	DC Resistance (mΩ) Maximum	Rated Current (A)			Self-Resonance Frequency (MHz)	Weight (g)
					I <sub>rms</sub> <sup>1</sup> (Reference)	I <sub>sat</sub> <sup>2</sup> (Reference)	I <sub>sat</sub> <sup>3</sup> (Reference)		
MPGV1D0830LR22	0.22	±20%	1.60	1.90	30.7	27.0	43.0	140.0	1.07
MPGV1D0830LR33	0.33	±20%	2.30	2.70	25.8	22.5	35.0	83.0	1.07
MPGV1D0830LR47	0.47	±20%	2.70	3.10	24.0	20.5	30.0	80.0	1.07
MPGV1D0830LR68	0.68	±20%	3.80	4.40	20.1	20.0	28.0	55.0	1.07
MPGV1D0830LR1R0	1.00	±20%	5.00	5.70	17.6	16.0	23.0	46.0	1.07
MPGV1D0830LR1R5	1.50	±20%	7.90	9.10	14.0	13.0	18.0	37.0	1.07
MPGV1D0830LR2R2	2.20	±20%	11.80	13.60	11.4	11.0	14.0	30.0	1.07
MPGV1D0830LR3R3	3.30	±20%	19.40	22.30	8.9	9.0	12.5	24.0	1.07
MPGV1D0830LR4R7	4.70	±20%	25.80	29.70	7.7	7.5	10.5	18.0	1.07
MPGV1D0840LR22	0.22	±20%	1.20	1.50	35.4	35.0	53.0	100.0	1.45
MPGV1D0840LR33	0.33	±20%	2.00	2.40	27.7	30.0	45.0	77.0	1.45
MPGV1D0840LR47	0.47	±20%	2.30	2.70	25.8	26.0	38.0	59.0	1.45
MPGV1D0840LR68	0.68	±20%	3.10	3.60	22.4	20.5	30.0	46.0	1.45
MPGV1D0840LR1R0	1.00	±20%	3.60	4.20	20.8	19.5	28.0	40.0	1.45
MPGV1D0840LR1R5	1.50	±20%	5.80	6.80	16.2	14.0	19.0	29.0	1.45
MPGV1D0840LR2R2	2.20	±20%	7.50	8.70	14.3	13.0	17.0	27.0	1.45
MPGV1D0840LR3R3	3.30	±20%	12.10	14.00	11.3	11.0	15.0	22.0	1.45
MPGV1D0840LR4R7	4.70	±20%	20.40	23.50	8.7	7.5	11.0	17.0	1.45
MPGV1D1040LR22	0.22	±20%	1.40	1.60	32.7	40.0	60.0	108.0	2.20
MPGV1D1040LR33	0.33	±20%	1.60	1.90	29.7	31.0	47.0	75.0	2.20
MPGV1D1040LR47	0.47	±20%	2.10	2.40	26.4	29.0	42.0	65.0	2.20
MPGV1D1040LR68	0.68	±20%	2.70	3.20	23.1	23.0	34.5	47.0	2.20
MPGV1D1040LR1R0	1.00	±20%	3.30	3.80	21.1	19.5	29.0	35.0	2.20
MPGV1D1040LR1R5	1.50	±20%	4.60	5.40	17.7	18.0	26.0	30.0	2.20
MPGV1D1040LR2R2	2.20	±20%	6.80	7.90	14.6	13.0	18.5	23.0	2.20
MPGV1D1040LR3R3	3.30	±20%	11.10	12.80	11.4	11.0	15.0	18.0	2.20
MPGV1D1040LR4R7	4.70	±20%	13.80	15.90	10.3	10.0	14.0	17.0	2.20
MPGV1D1054LR47	0.47	±20%	1.60	1.90	30.9	39.0	51.0	46.0	3.00
Part Number	Inductance (µH) at 100 kHz, 1 mA	Inductance Tolerance	DC Resistance (mΩ) Typical	DC Resistance (mΩ) Maximum	I <sub>rms</sub> <sup>1</sup>	I <sub>sat</sub> <sup>2</sup>	I <sub>sat</sub> <sup>3</sup>	Self-Resonance Frequency (MHz)	Weight (g)
					Rated Current (A)				

<sup>1</sup> T = 40 K rise at rated current

<sup>2</sup> Inductance drop 20% at rated current

<sup>3</sup> Inductance drop 30% at rated current

All electrical characteristics data is referenced to 25°C.

Table 1 – Ratings & Part Number Reference cont.

Part Number	Inductance (µH) at 100 kHz, 1 mA	Inductance Tolerance	DC Resistance (mΩ) Typical	DC Resistance (mΩ) Maximum	Rated Current (A)			Self-Resonance Frequency (MHz)	Weight (g)
					I <sub>rms</sub> <sup>1</sup> (Reference)	I <sub>sat</sub> <sup>2</sup> (Reference)	I <sub>sat</sub> <sup>3</sup> (Reference)		
MPGV1D1054LR68	0.68	±20%	2.30	2.80	25.6	28.0	38.0	37.0	3.00
MPGV1D1054LR0	1.00	±20%	2.80	3.20	23.2	24.0	34.0	32.0	3.00
MPGV1D1054LR5	1.50	±20%	3.90	4.50	19.7	19.5	28.0	24.0	3.00
MPGV1D1054LR2	2.20	±20%	5.50	6.30	16.6	19.0	26.5	21.0	3.00
MPGV1D1054LR3	3.30	±20%	7.20	8.30	14.5	16.5	23.0	16.0	3.00
MPGV1D1054LR7	4.70	±20%	11.80	13.60	11.3	13.0	18.5	14.0	3.00
MPGV1D1054LR6	6.80	±20%	17.00	19.60	9.4	11.0	15.0	10.0	3.00
MPGV1D1054LR100	10.00	±20%	26.00	29.90	7.6	8.5	12.5	9.5	3.00
MPGV1D1054LR150	15.00	±20%	34.20	39.30	6.6	7.0	11.0	7.5	3.00
MPGV1D1054LR220	22.00	±20%	44.60	51.30	5.8	5.5	8.5	6.5	3.00
MPGV1D1054LR330	33.00	±20%	74.00	85.10	4.5	5.0	7.5	5.0	3.00
MPGV1D1054LR470	47.00	±20%	117.60	135.20	3.6	4.0	6.0	4.0	3.00
MPGV1D1235LR15	0.15	±20%	1.10	1.30	39.9	54.0	85.0	128.0	2.90
MPGV1D1235LR22	0.22	±20%	1.30	1.60	35.2	50.0	75.0	100.0	2.90
MPGV1D1235LR33	0.33	±20%	1.50	1.80	33.4	40.0	55.0	63.0	2.90
MPGV1D1235LR47	0.47	±20%	2.00	2.30	28.9	31.0	45.0	58.0	2.90
MPGV1D1235LR68	0.68	±20%	2.50	2.90	25.9	28.0	40.0	46.0	2.90
MPGV1D1235LR0	1.00	±20%	3.60	4.20	21.5	22.0	32.5	33.0	2.90
MPGV1D1235LR5	1.50	±20%	5.20	6.00	17.9	19.0	28.0	29.0	2.90
MPGV1D1235LR2	2.20	±20%	7.30	8.40	15.2	15.5	23.0	21.0	2.90
MPGV1D1235LR3	3.30	±20%	10.60	12.20	12.5	12.0	18.0	18.0	2.90
MPGV1D1235LR7	4.70	±20%	14.20	16.40	10.9	11.5	17.5	14.0	2.90
MPGV1D1250LR22	0.22	±20%	1.00	1.20	42.7	55.0	85.0	95.0	4.20
MPGV1D1250LR33	0.33	±20%	1.10	1.30	41.6	45.0	65.0	68.0	4.20
MPGV1D1250LR47	0.47	±20%	1.50	1.80	34.8	37.0	55.0	54.0	4.20
MPGV1D1250LR68	0.68	±20%	1.70	2.00	32.7	30.0	45.0	45.0	4.20
MPGV1D1250LR0	1.00	±20%	2.20	2.60	28.8	30.5	43.0	34.0	4.20
MPGV1D1250LR5	1.50	±20%	3.10	3.60	24.2	22.0	32.0	25.0	4.20
MPGV1D1250LR2	2.20	±20%	4.10	4.80	21.0	20.0	28.5	21.0	4.20
MPGV1D1250LR3	3.30	±20%	6.40	7.40	16.8	15.0	22.0	17.0	4.20
MPGV1D1250LR7	4.70	±20%	8.80	10.10	14.4	12.0	17.5	13.0	4.20
MPGV1D1264LR22	0.22	±20%	0.90	1.10	53.0	68.0	100.0	90.0	5.50
MPGV1D1264LR33	0.33	±20%	1.00	1.20	45.6	48.0	70.0	61.0	5.50
MPGV1D1264LR47	0.47	±20%	1.40	1.70	38.2	40.0	58.0	53.0	5.50
MPGV1D1264LR68	0.68	±20%	1.70	1.90	35.4	34.0	50.0	45.0	5.50
MPGV1D1264LR0	1.00	±20%	2.00	2.30	32.2	30.0	45.0	30.0	5.50
MPGV1D1264LR5	1.50	±20%	2.50	2.90	28.8	25.0	35.5	24.0	5.50
MPGV1D1264LR2	2.20	±20%	3.20	3.70	25.4	23.0	32.0	20.0	5.50
MPGV1D1264LR3	3.30	±20%	5.30	6.20	19.7	16.5	22.5	16.0	5.50
MPGV1D1264LR7	4.70	±20%	7.10	8.20	17.1	14.0	19.5	13.0	5.50
Part Number	Inductance (µH) at 100 kHz, 1 mA	Inductance Tolerance	DC Resistance (mΩ) Typical	DC Resistance (mΩ) Maximum	I <sub>rms</sub> <sup>1</sup>	I <sub>sat</sub> <sup>2</sup>	I <sub>sat</sub> <sup>3</sup>	Self-Resonance Frequency (MHz)	Weight (g)
					Rated Current (A)				

<sup>1</sup> T = 40 K rise at rated current

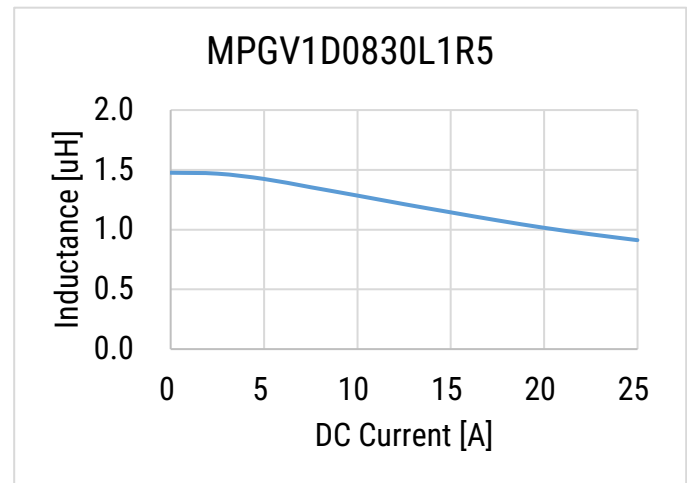
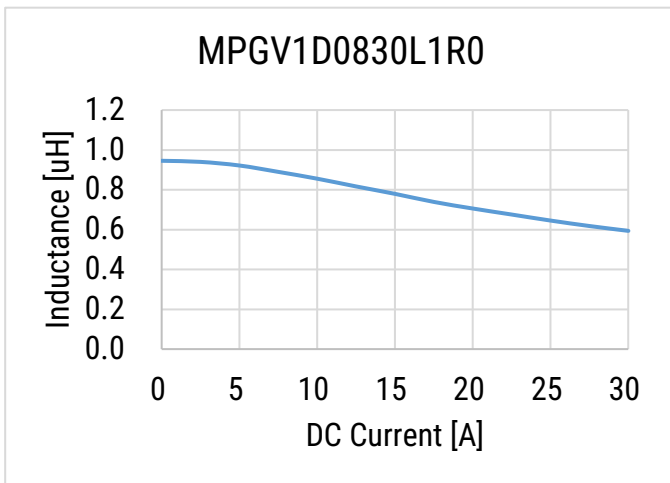
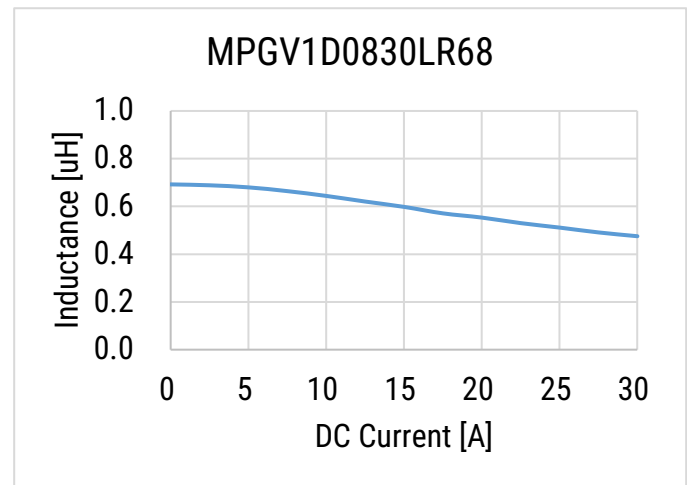
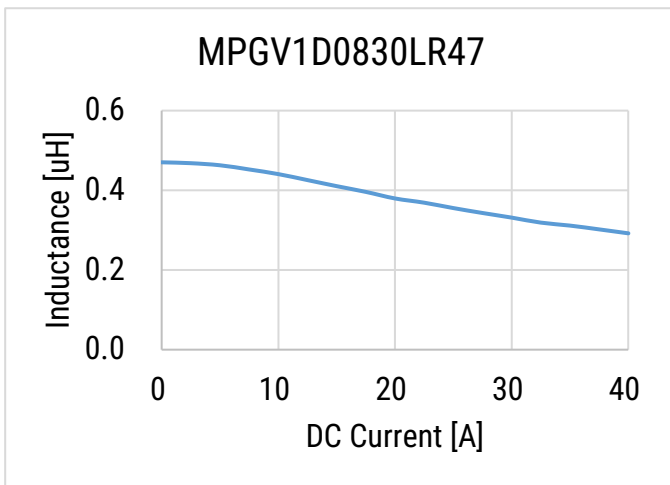
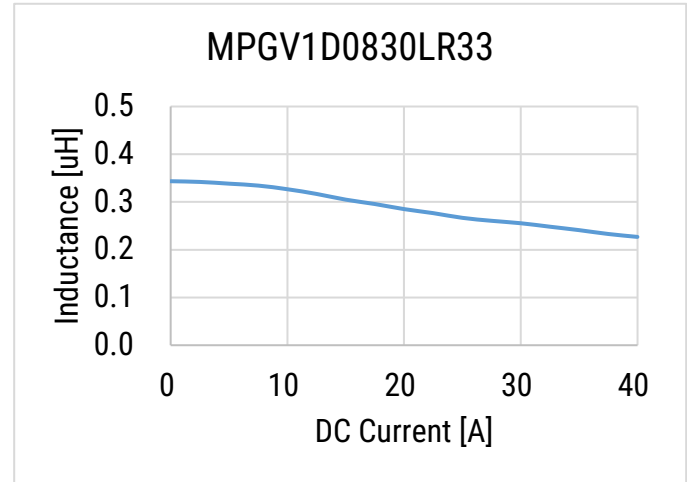
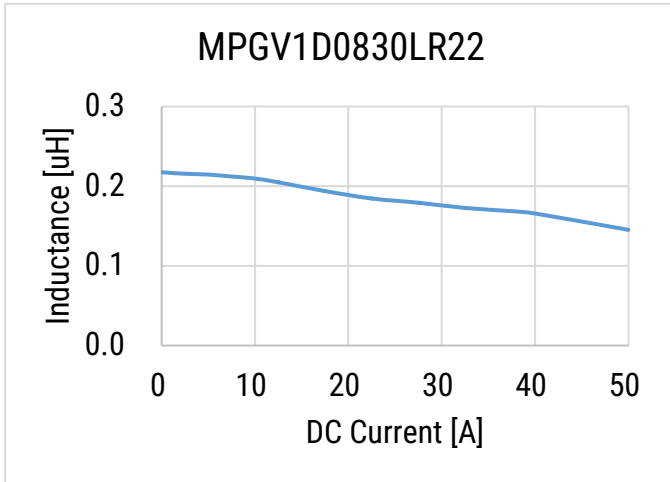
<sup>2</sup> Inductance drop 20% at rated current

<sup>3</sup> Inductance drop 30% at rated current

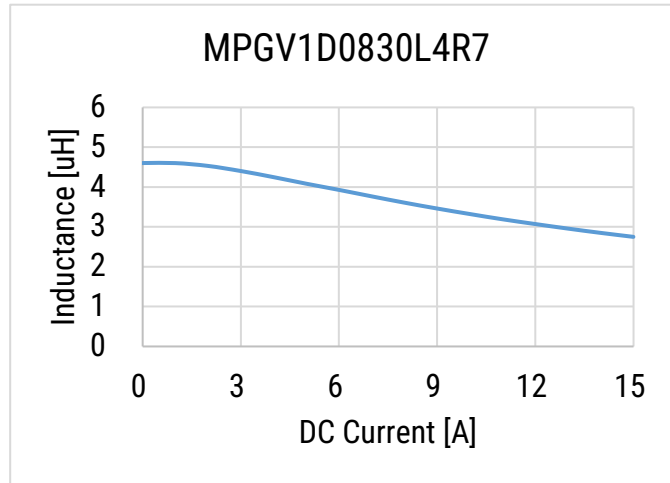
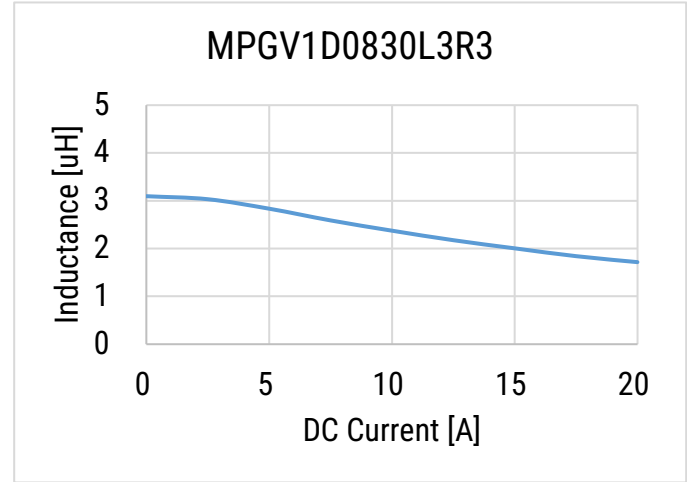
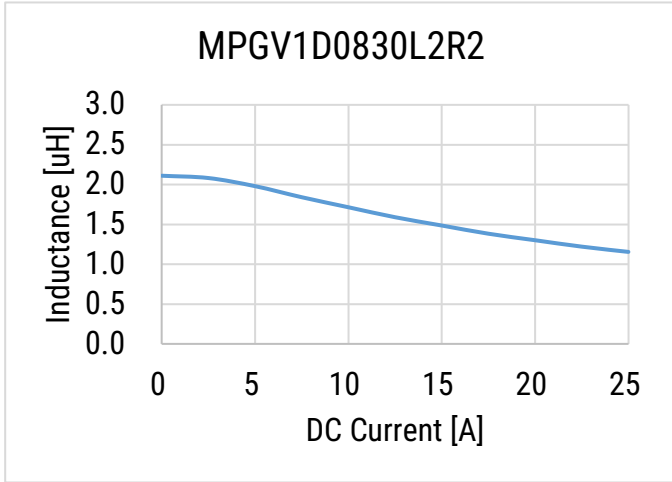
All electrical characteristics data is referenced to 25°C.

## DC-Superposed Characteristics

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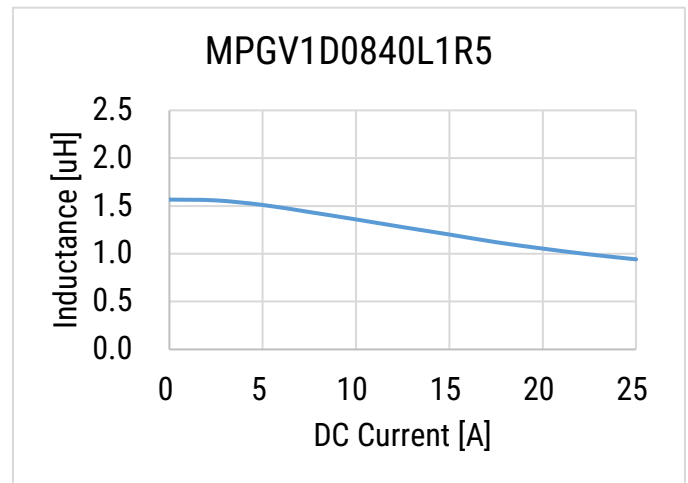
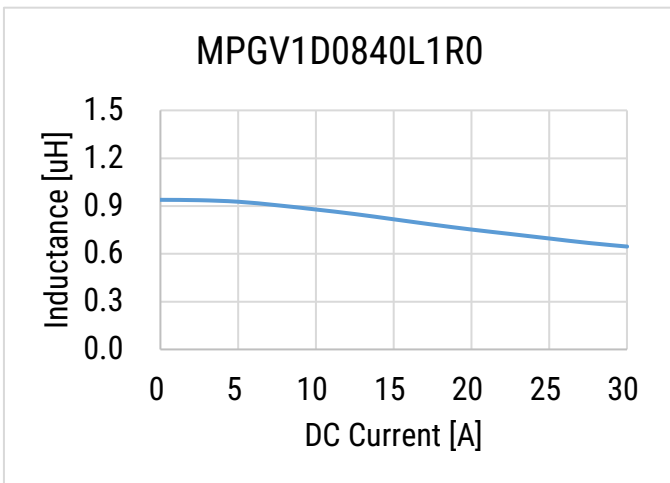
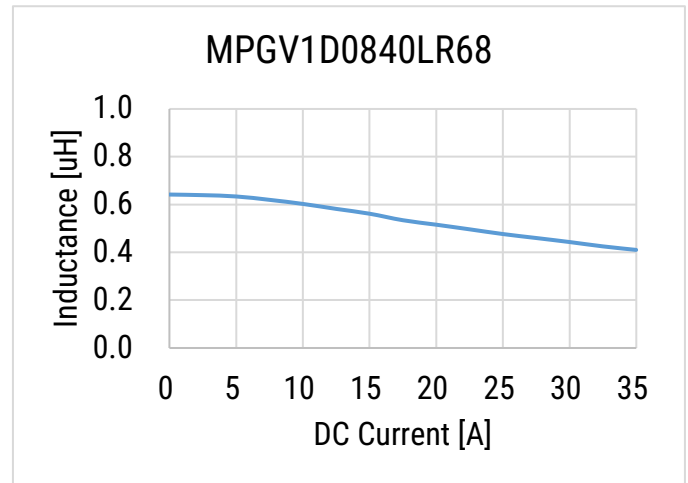
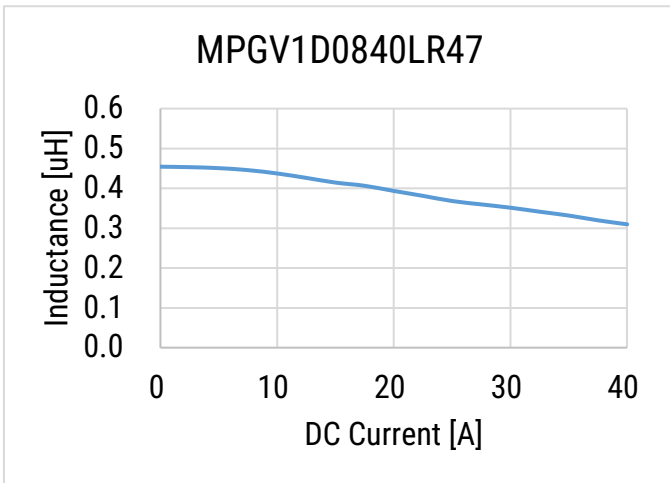
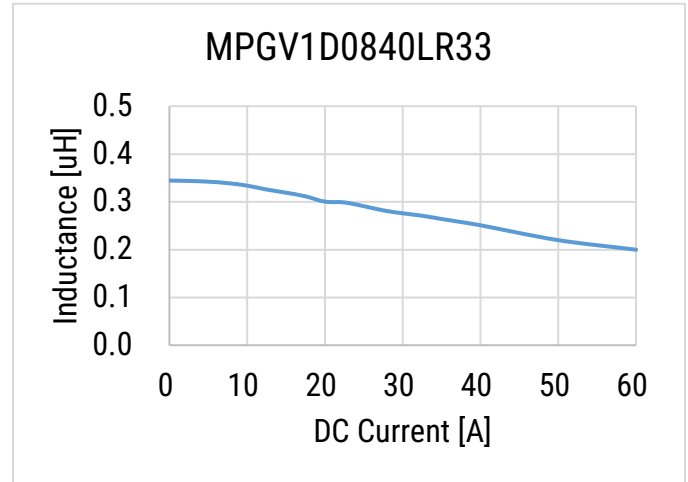
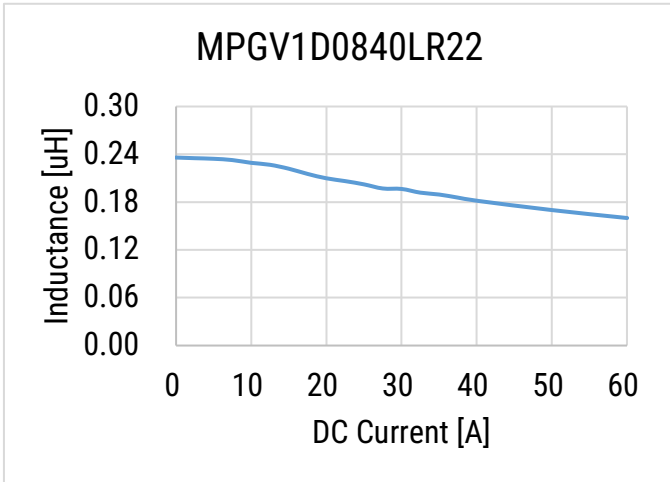


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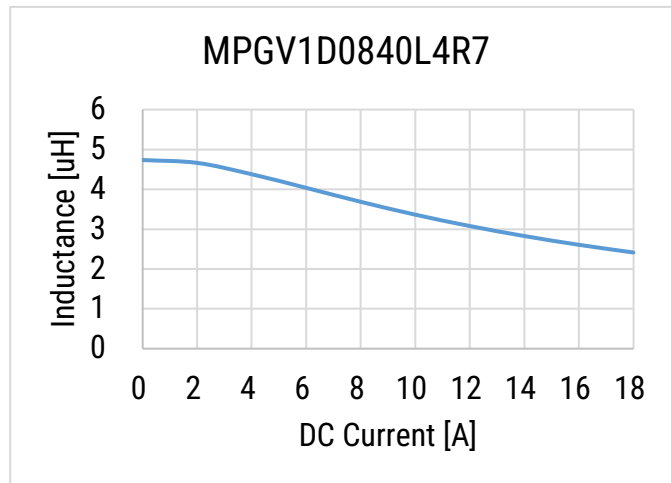
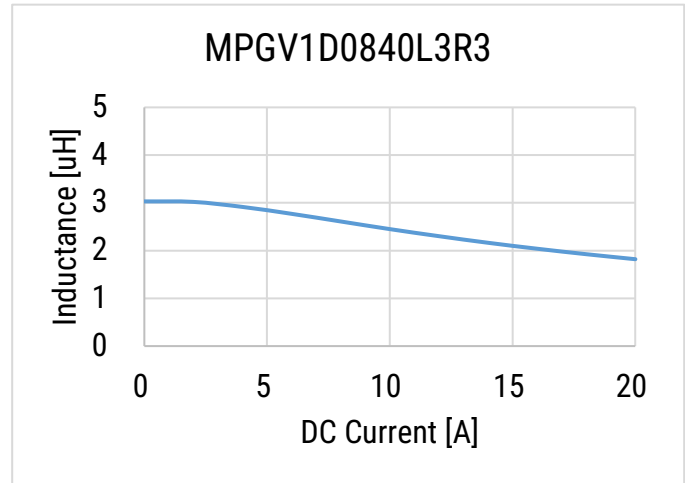
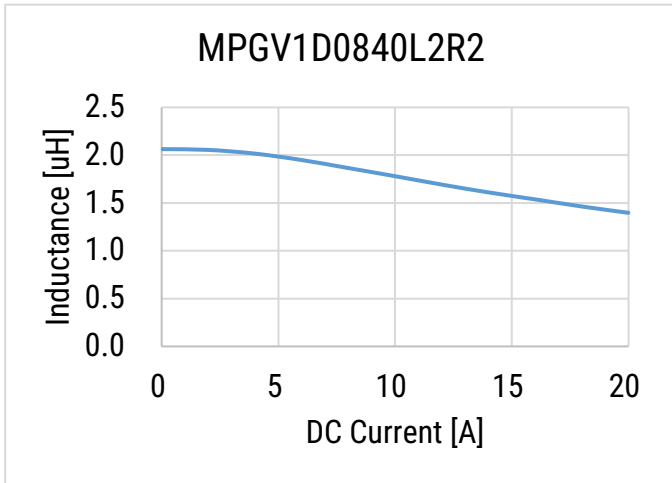


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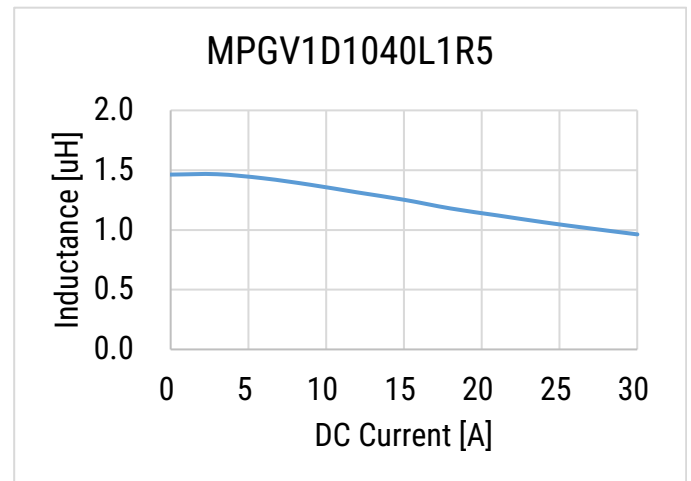
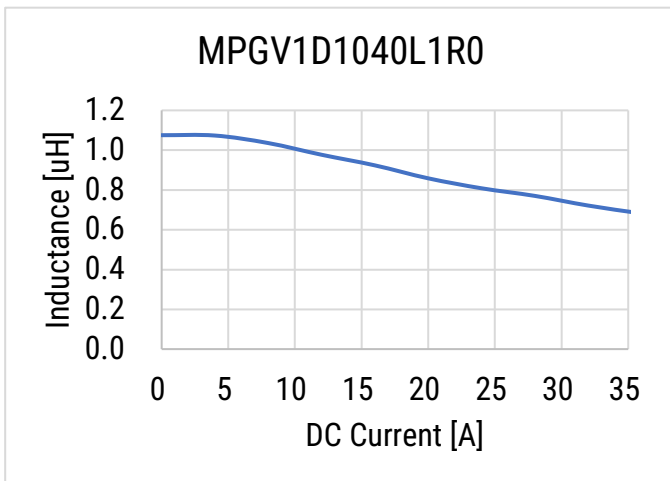
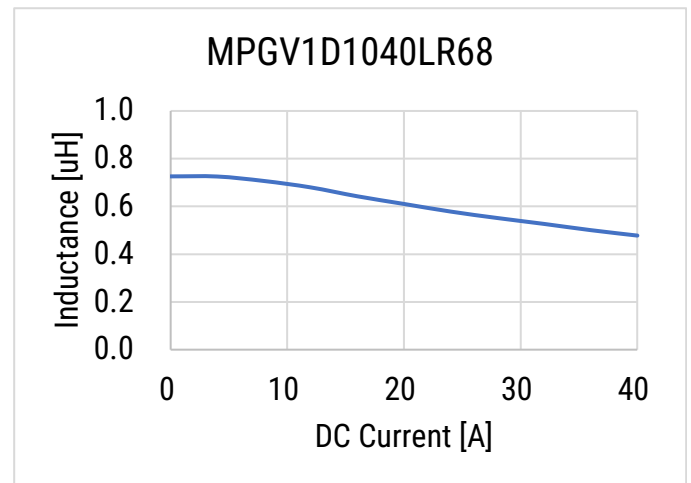
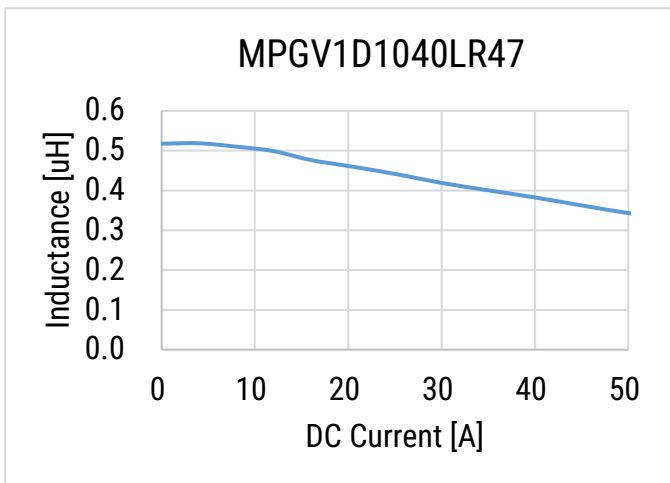
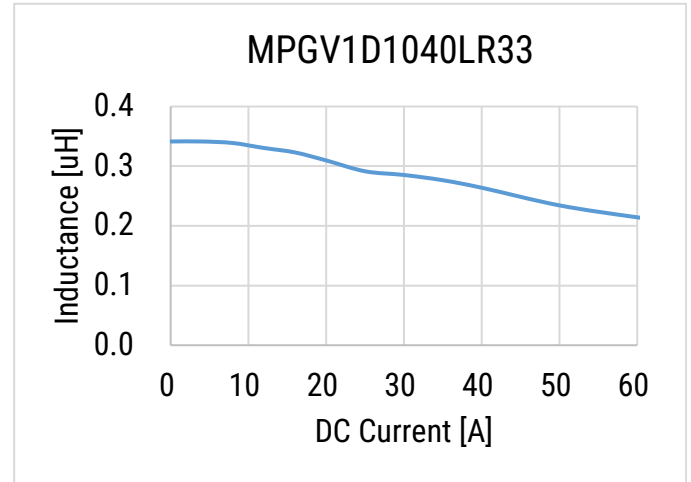
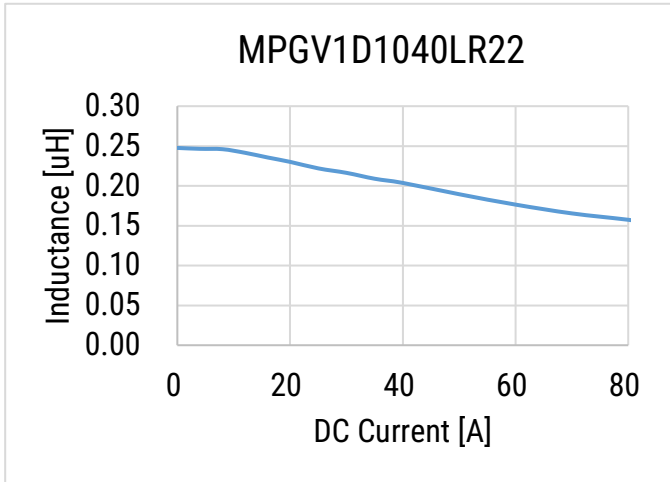


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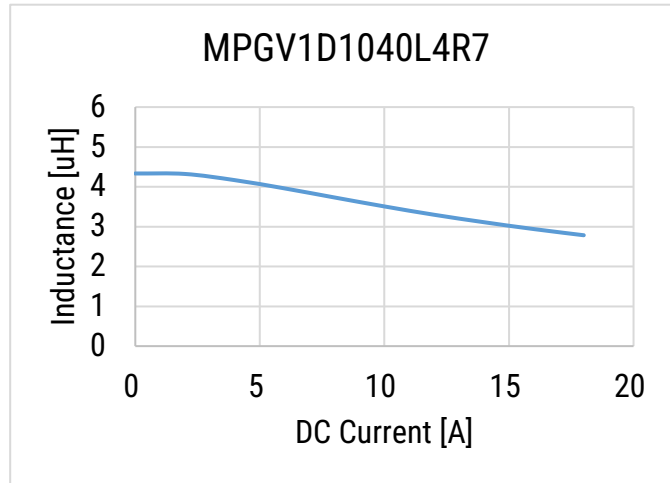
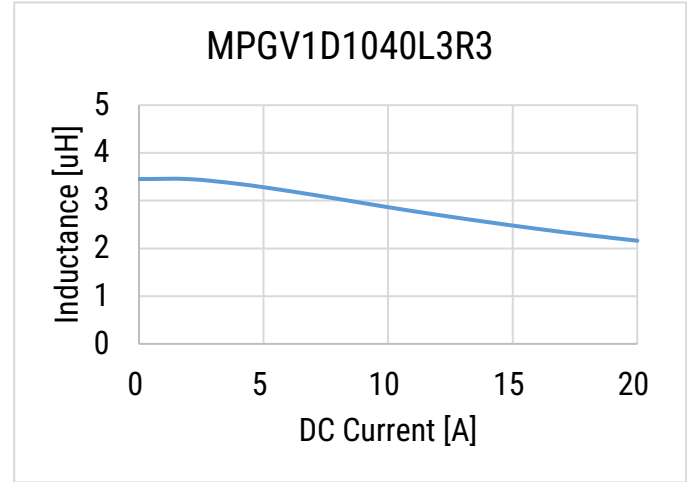
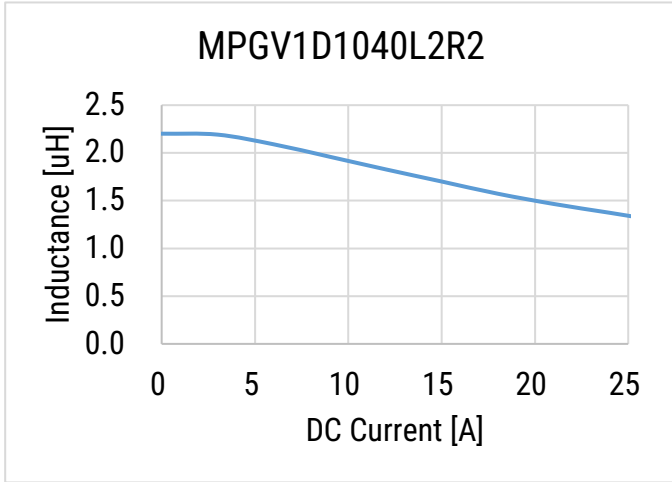


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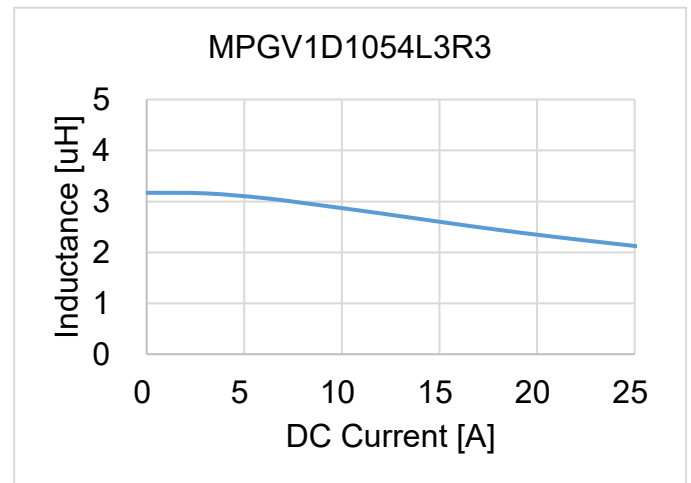
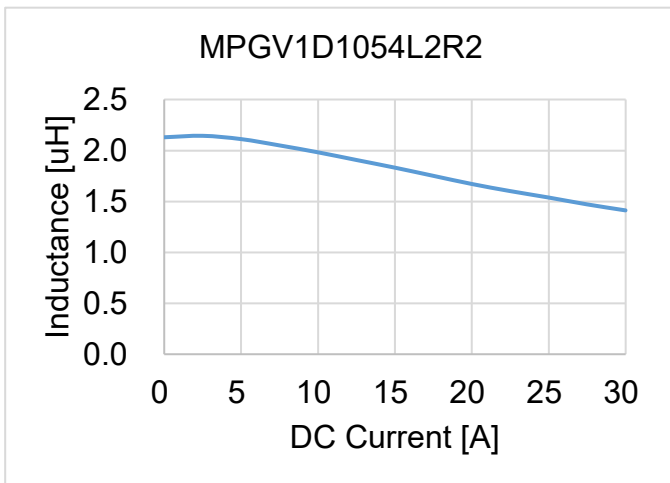
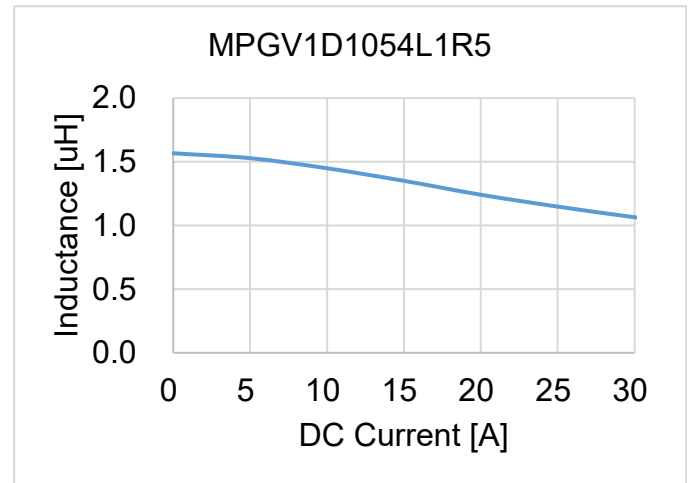
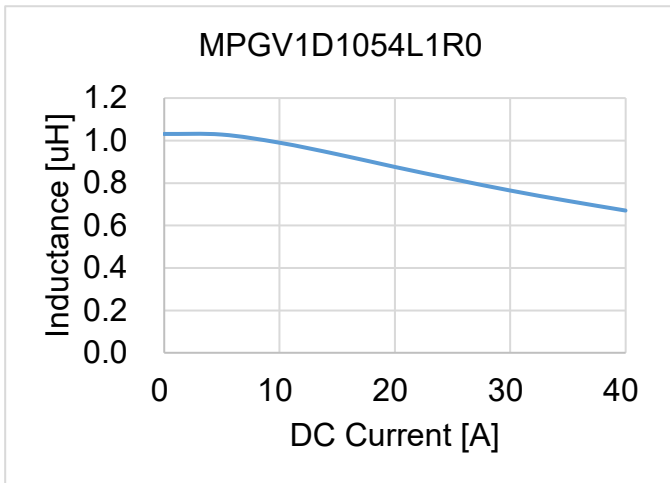
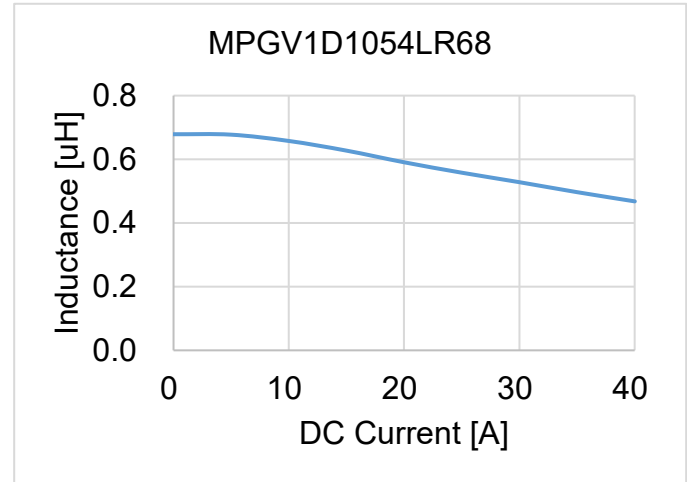
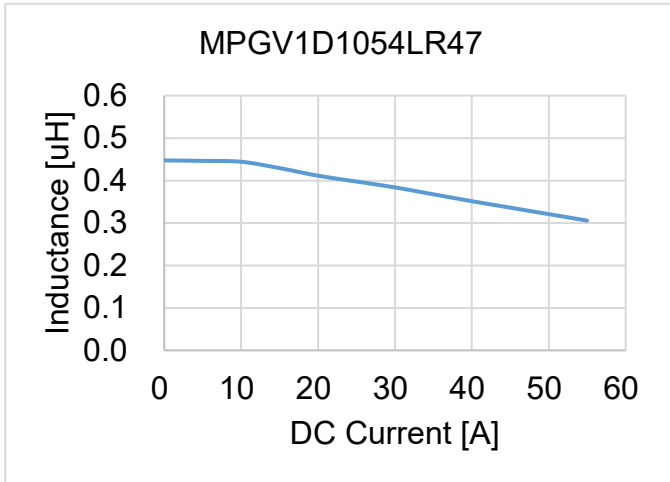


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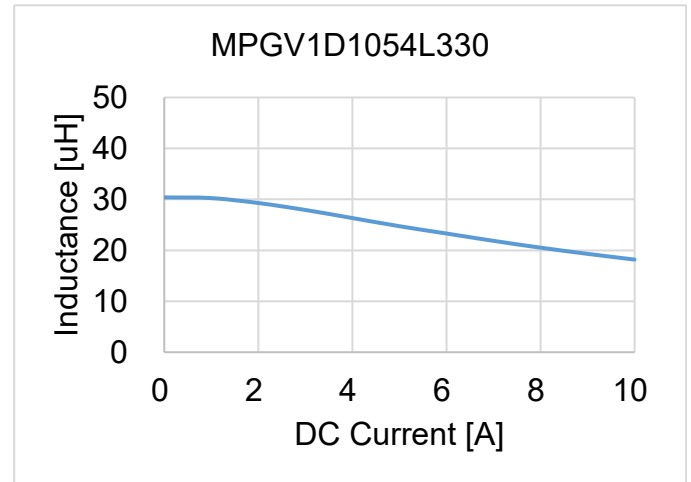
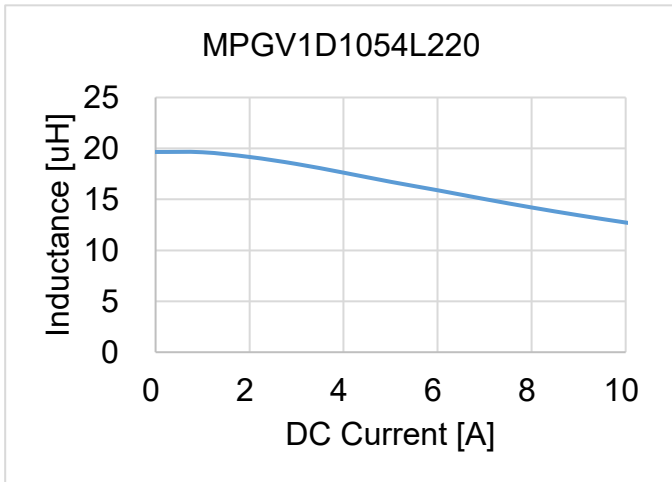
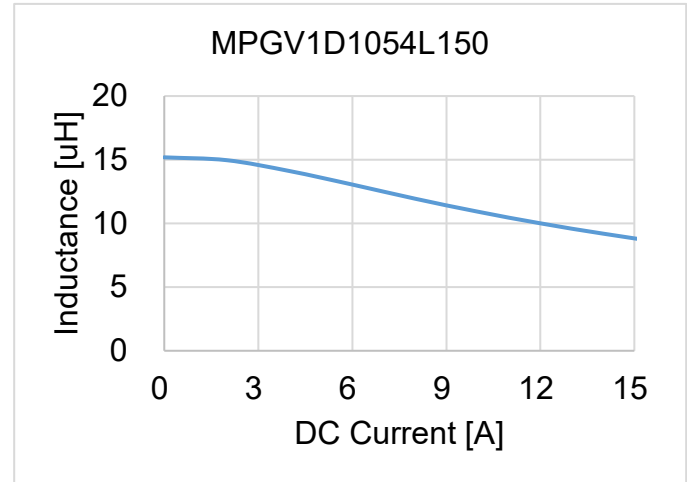
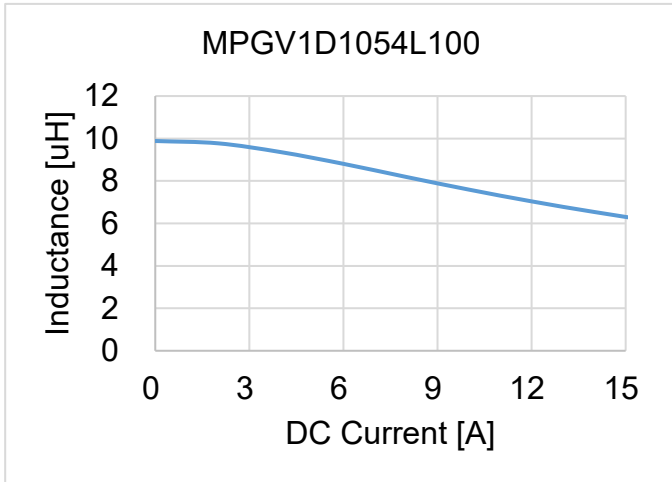
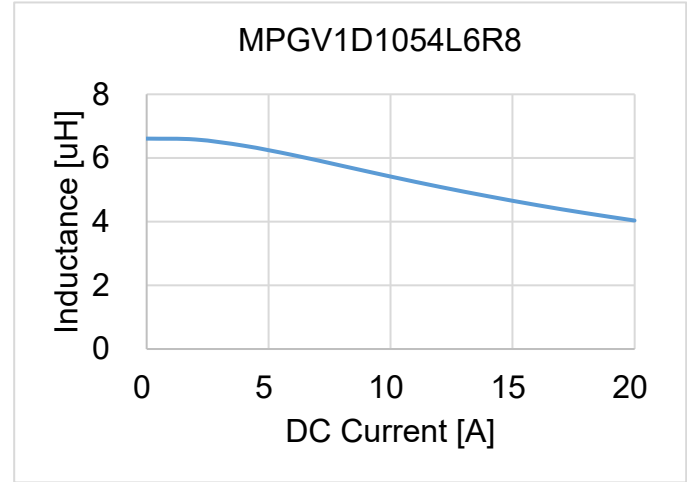
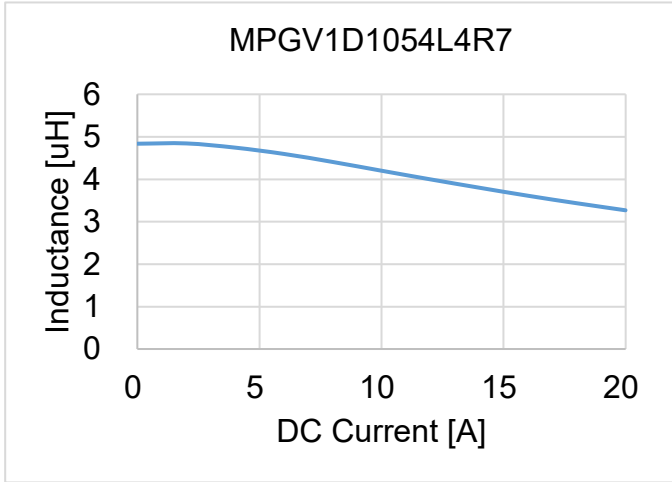


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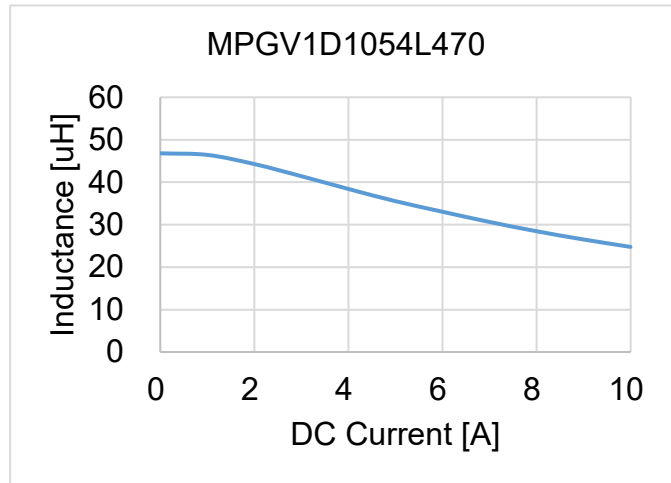
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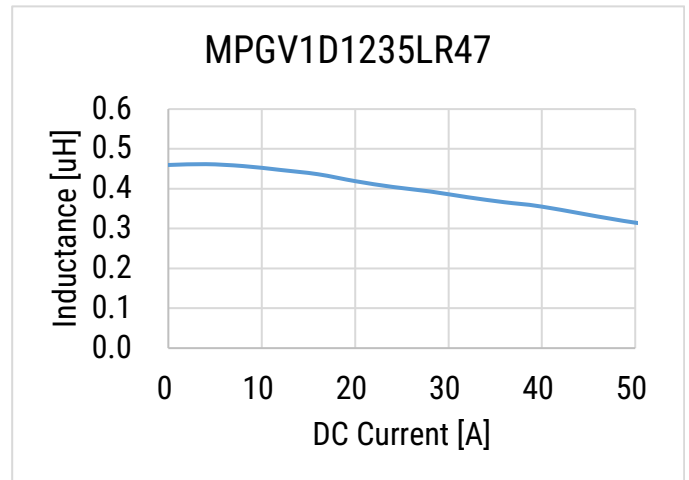
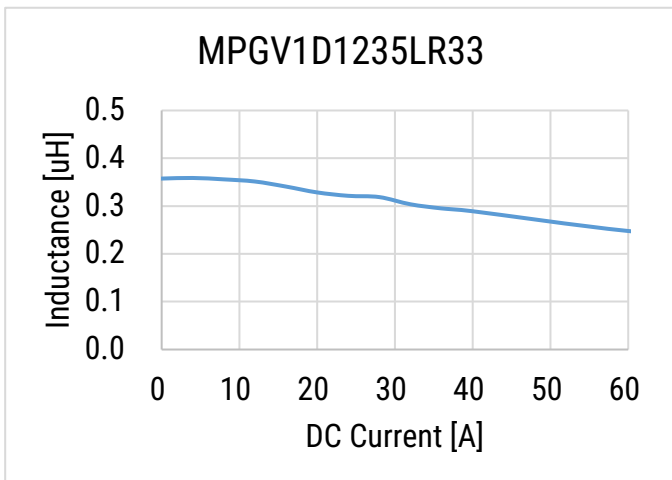
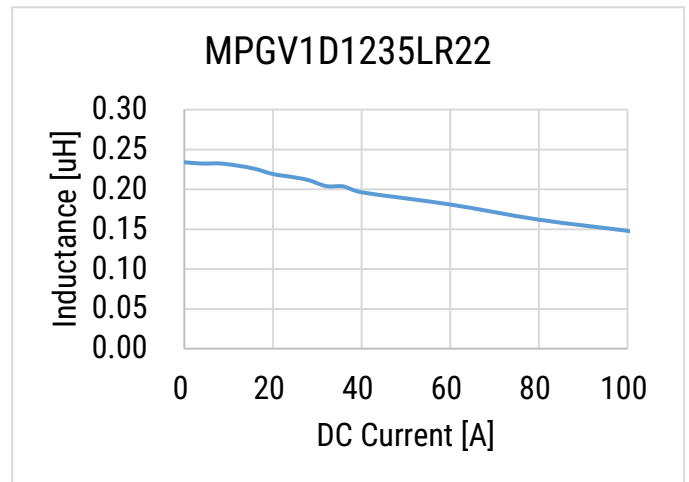
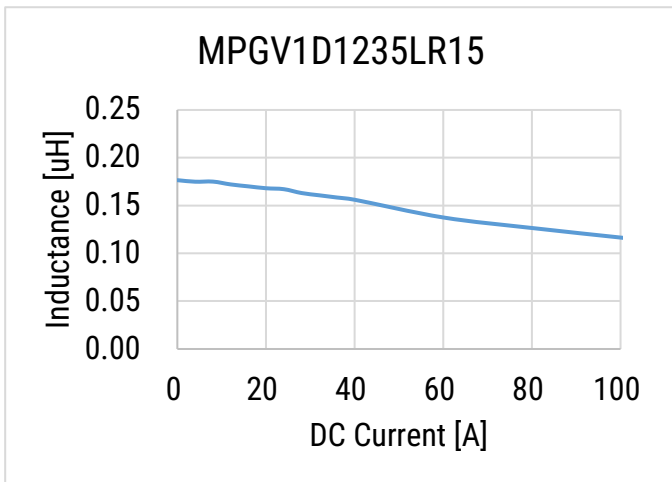
### DC-Superposed Characteristics cont.



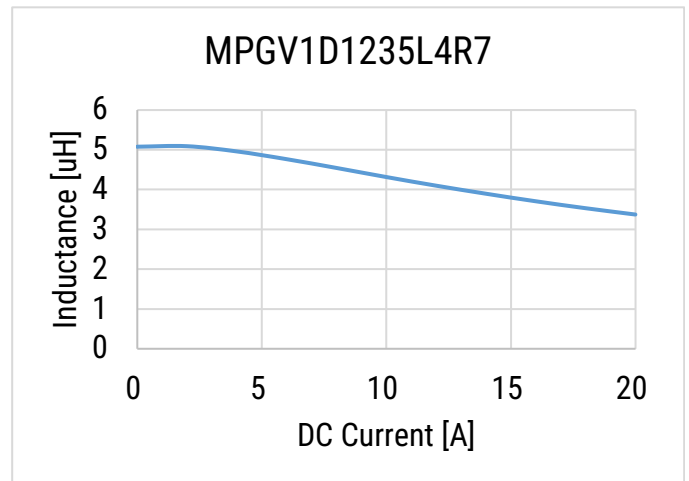
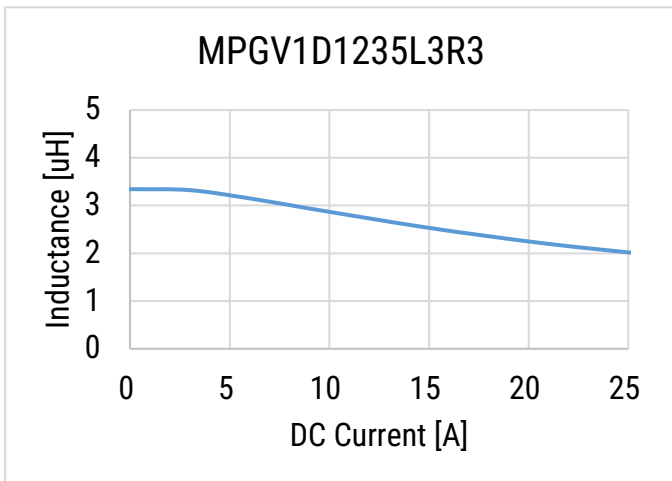
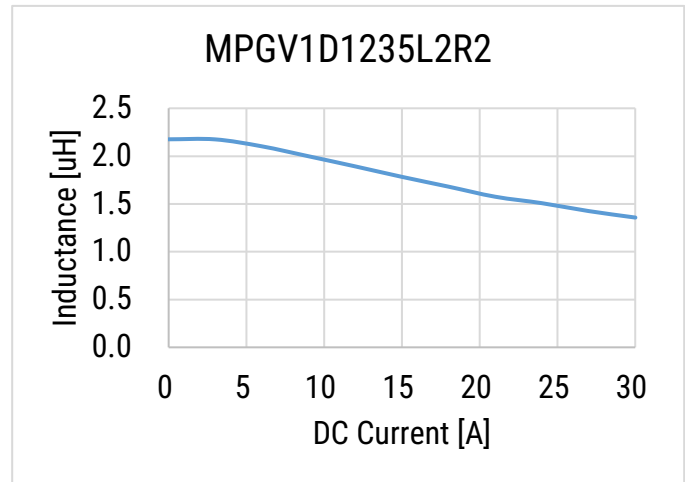
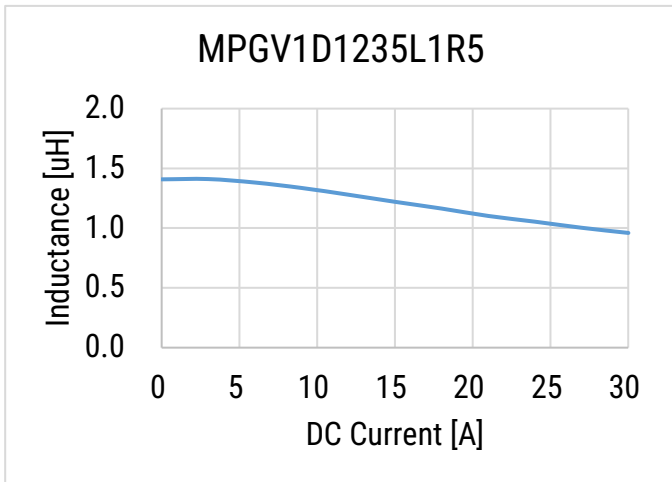
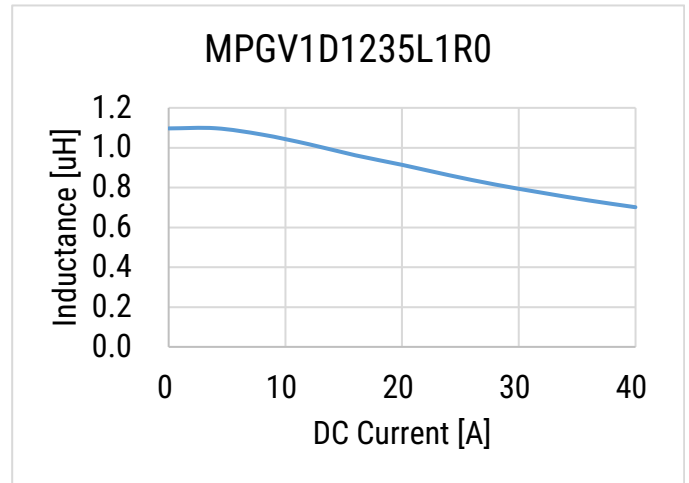
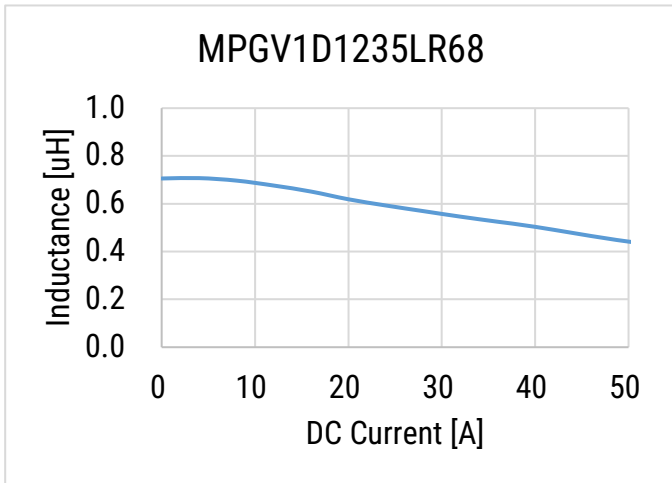
## DC-Superposed Characteristics cont.



### MPGV1D1235

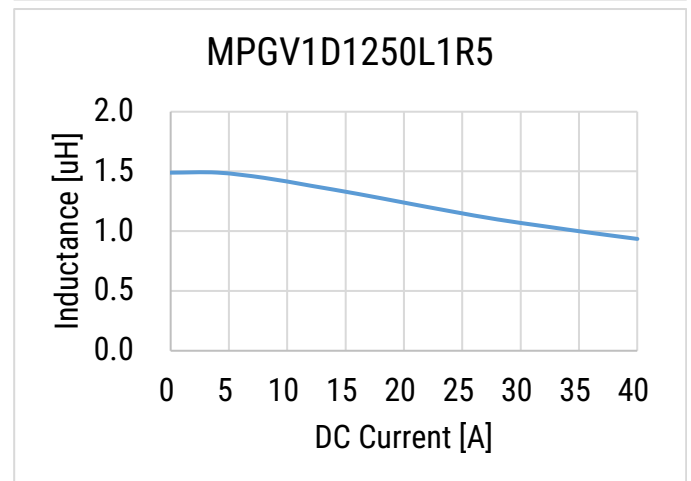
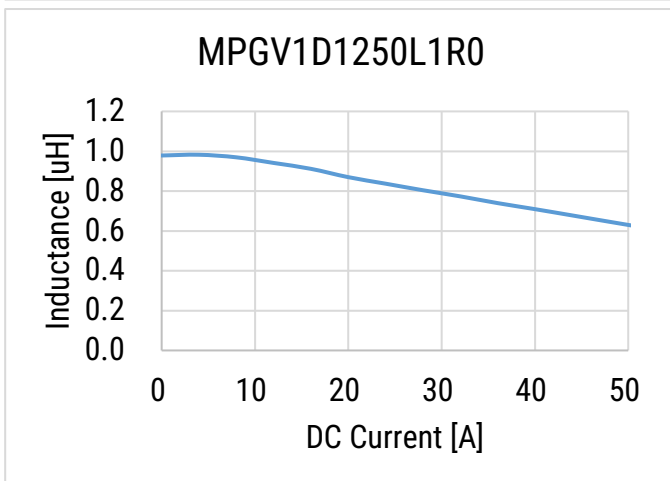
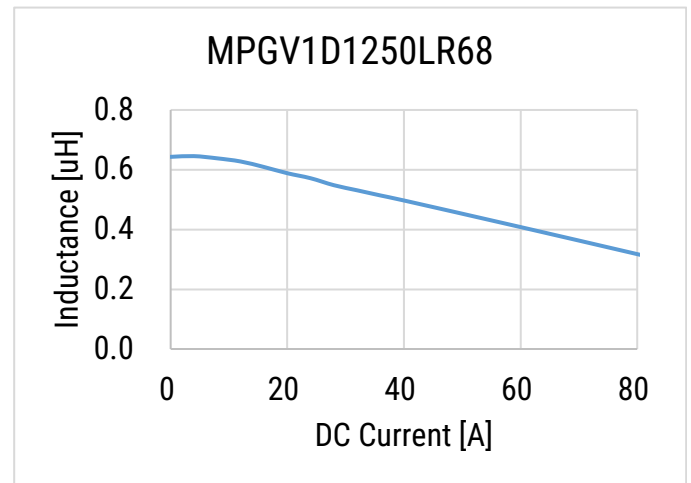
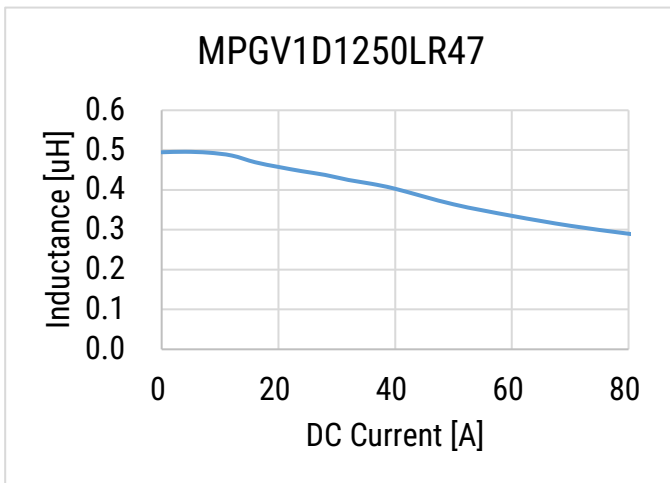
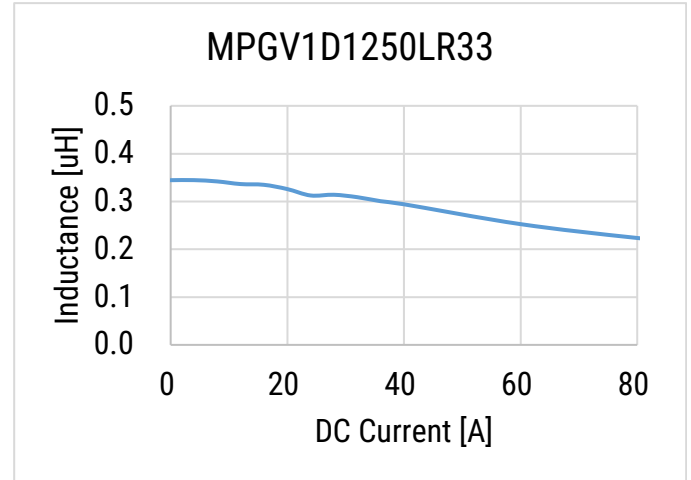
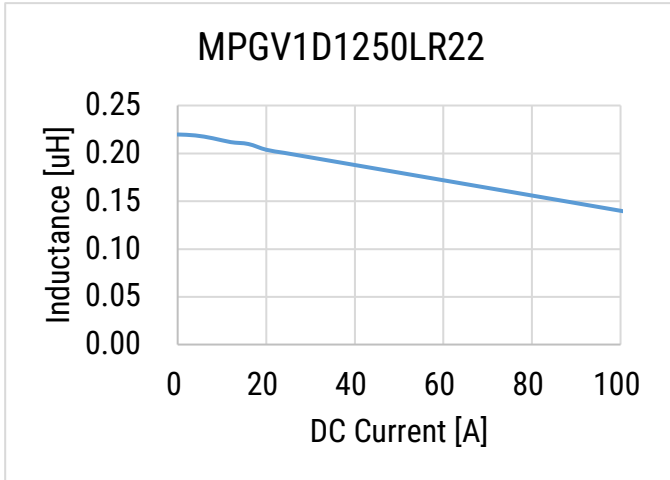


DC-Superposed Characteristics cont.

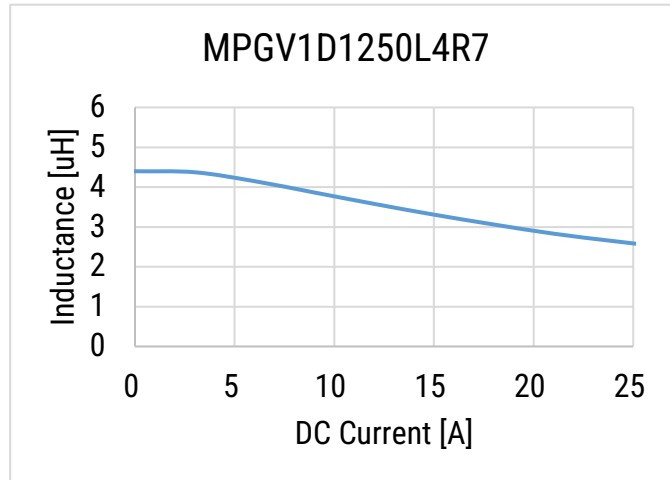
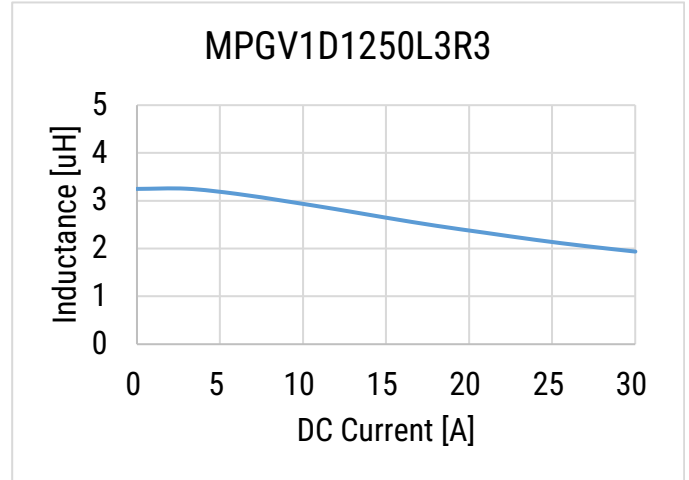
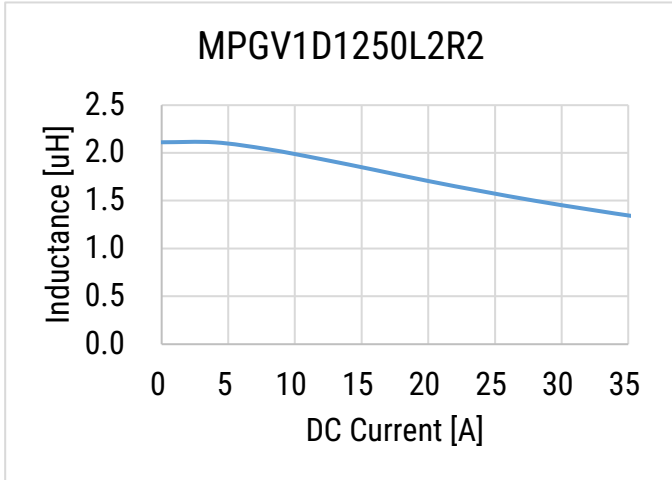


## DC-Superposed Characteristics cont.

### MPGV1D1250

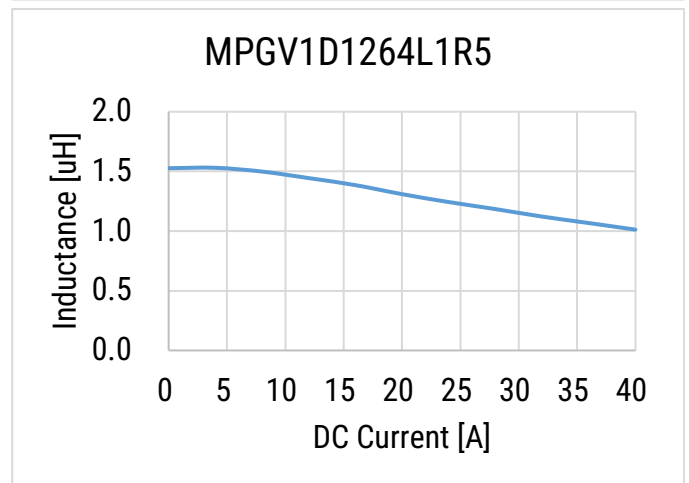
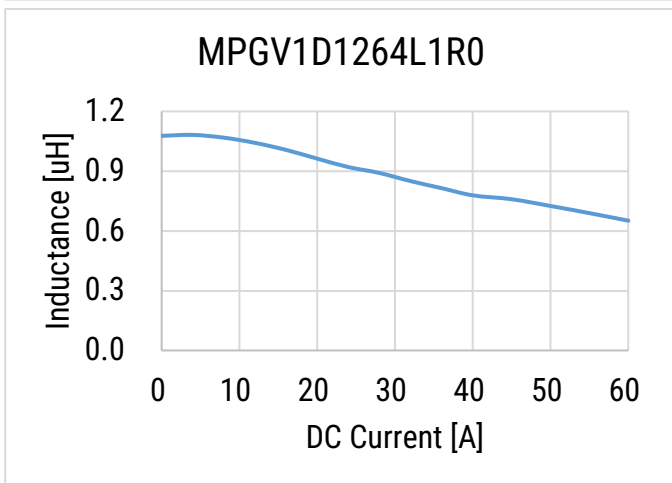
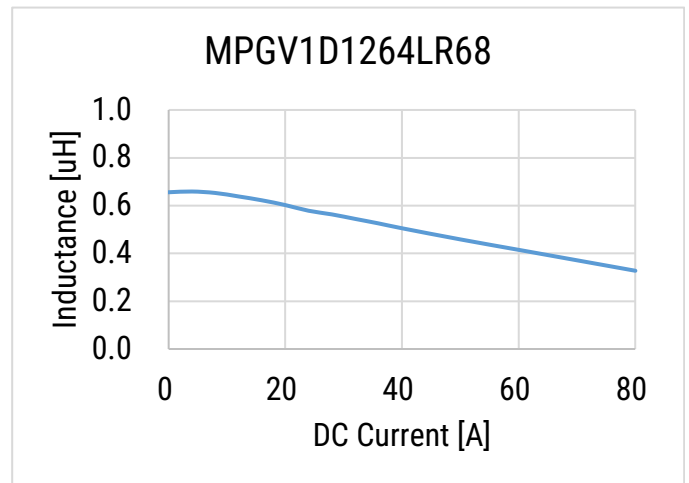
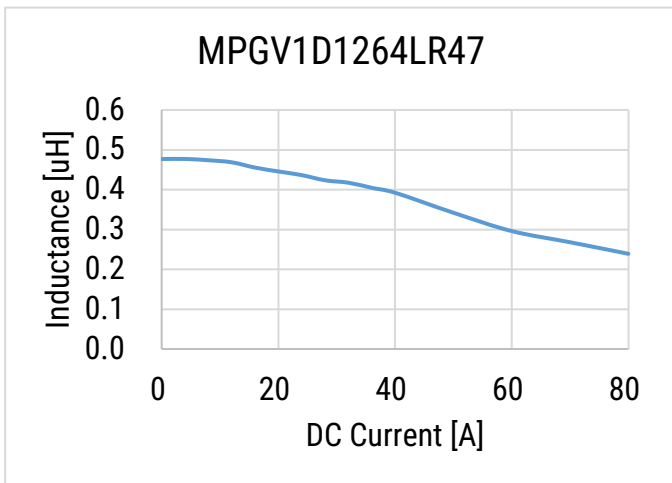
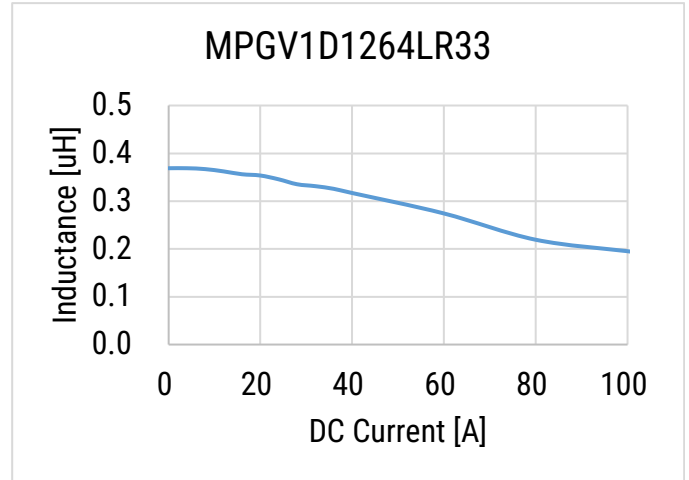
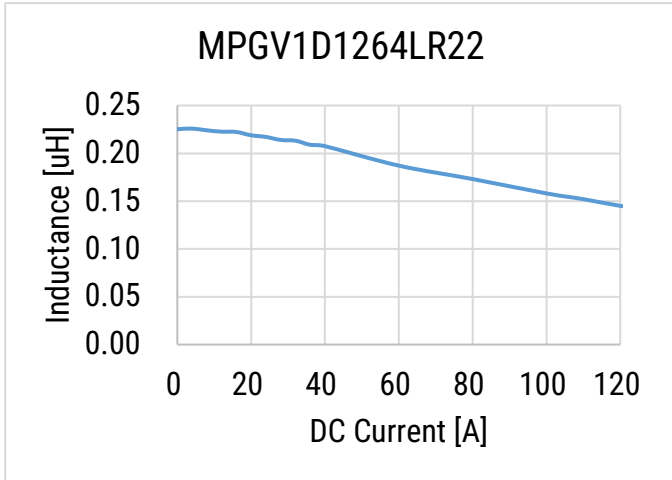


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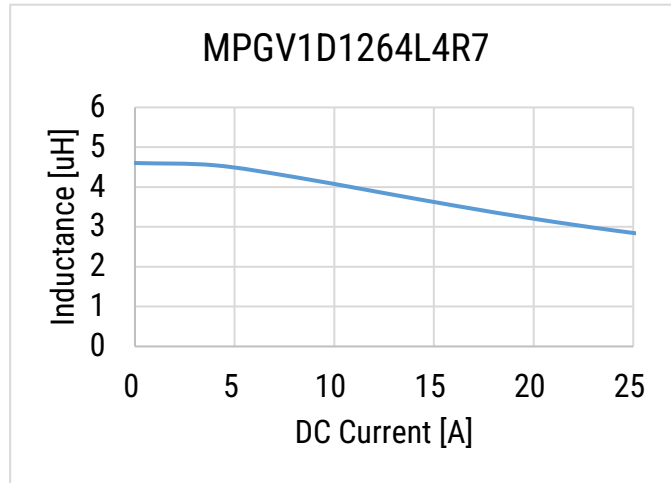
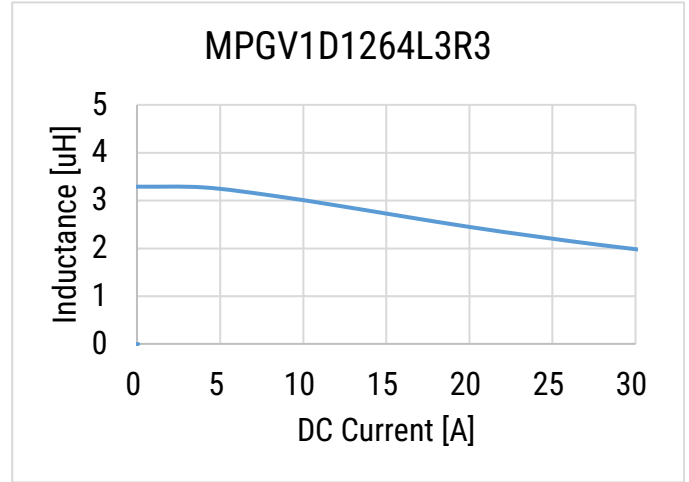
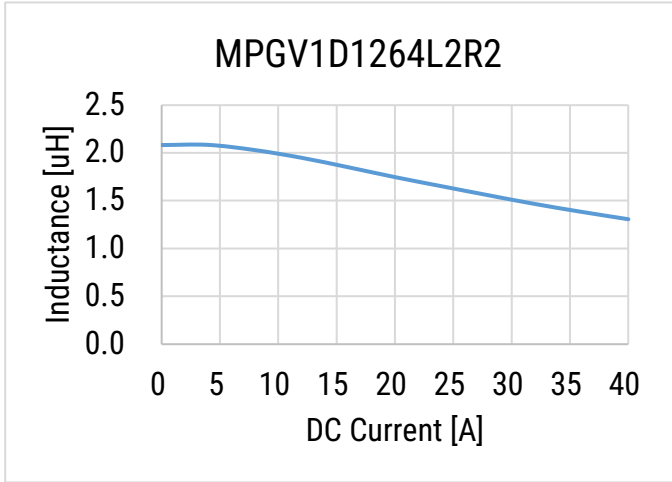


## DC-Superposed Characteristics cont.

### MPGV1D1264



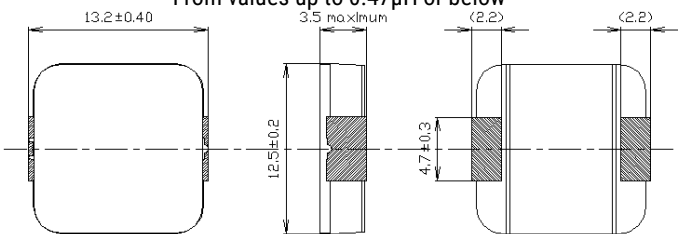
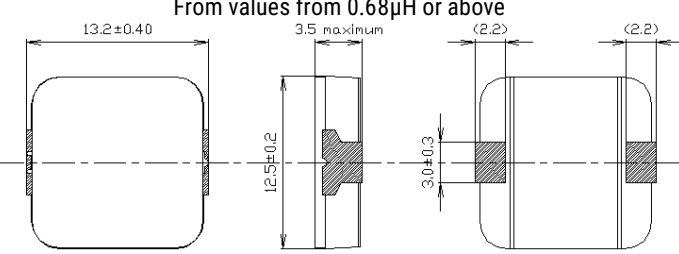
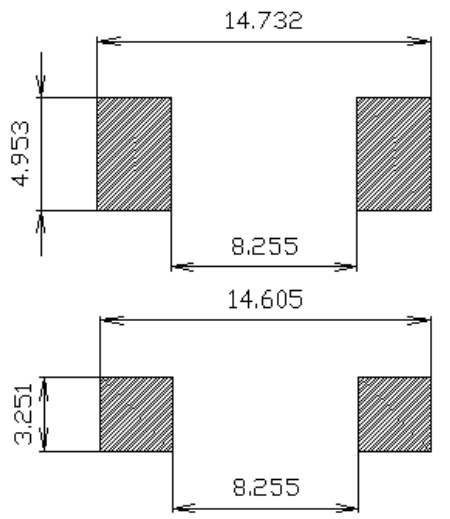
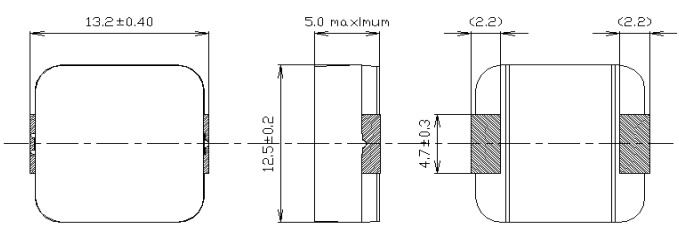
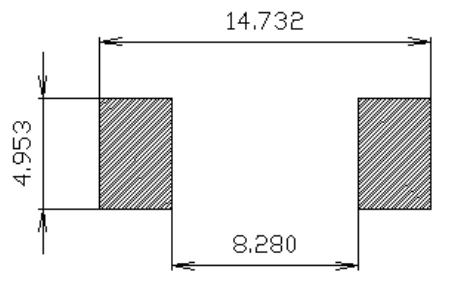
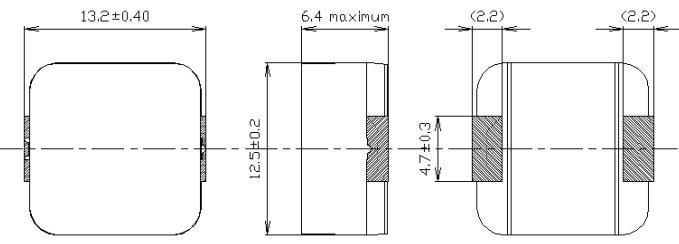
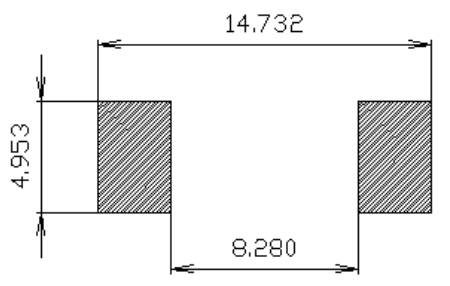
DC-Superposed Characteristics cont.



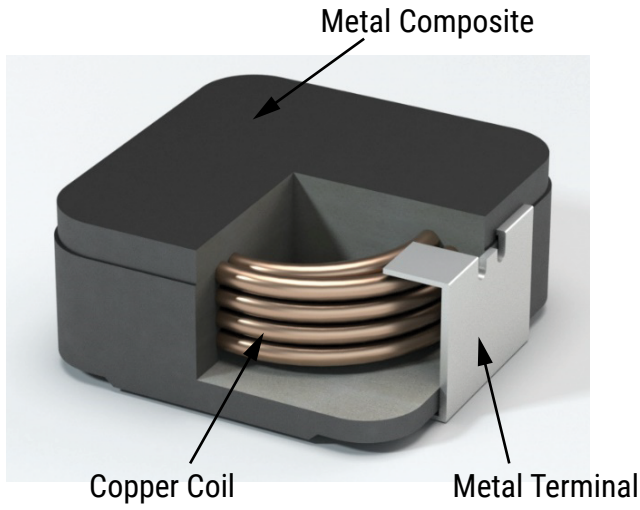
## Dimensions

Case Size	Dimensions (mm)	Land Pattern (mm)
MPGV1D0830		
MPGV1D0840		
MPGV1D1040	<p>From values up to 1.5µH or below</p>	
	<p>From values from 2.2µH or above</p>	
MPGV1D1054		

Dimensions cont.

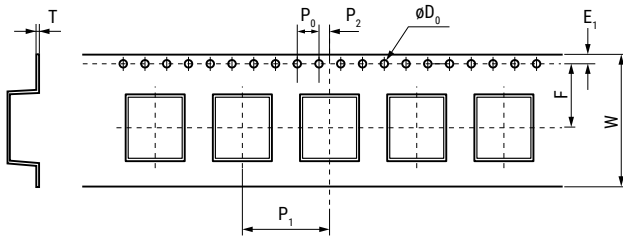
<p>MPGV1D1235</p>	<p>From values up to 0.47<math>\mu</math>H or below</p>  <p>From values from 0.68<math>\mu</math>H or above</p> 	
<p>MPGV1D1250</p>		
<p>MPGV1D1264</p>		

## Construction



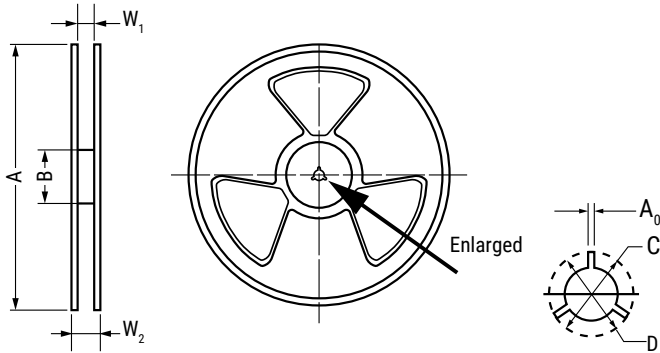
## Taping Specification

### Dimensions of Indented Square Hole Plastic Tape



Case Size	Reel Quantity		Dimensions (mm)								
			W	F	$E_1$	$P_1$	$P_2$	$P_0$	$\phi D_0$	T	
MPGV1D0830	1,500	Tolerance	$\pm 0.30$	$\pm 0.10$	$\pm 0.10$	$\pm 0.10$	$\pm 0.10$	$\pm 0.10$	$\pm 0.10$	$\pm 0.05$	$\pm 0.05$
		Nominal	16.00	7.50	1.75	12.00	2.00	4.00	1.55	0.40	
MPGV1D0840	1,000	Tolerance	$\pm 0.30$	$\pm 0.10$	$\pm 0.10$	$\pm 0.10$	$\pm 0.10$	$\pm 0.10$	$\pm 0.10$	$\pm 0.05$	$\pm 0.05$
		Nominal	16.00	7.50	1.75	12.00	2.00	4.00	1.50	0.40	
MPGV1D1040	500	Tolerance	$\pm 0.3$	$\pm 0.1$	$\pm 0.1$	$\pm 0.1$	$\pm 0.1$	$\pm 0.1$	$\pm 0.1$	$\pm 0.05$	$\pm 0.05$
		Nominal	24.0	11.5	1.75	16.0	2.0	4.0	1.55	0.4	
MPGV1D1054	500	Tolerance	$\pm 0.3$	$\pm 0.1$	$\pm 0.1$	$\pm 0.1$	$\pm 0.1$	$\pm 0.1$	$\pm 0.1$	$\pm 0.05$	$\pm 0.05$
		Nominal	24.0	11.5	1.75	16.0	2.0	4.0	1.55	0.4	
MPGV1D1235	500	Tolerance	$\pm 0.3$	$\pm 0.1$	$\pm 0.1$	$\pm 0.1$	$\pm 0.1$	$\pm 0.1$	$\pm 0.1$	$\pm 0.05$	$\pm 0.05$
		Nominal	24.0	11.5	1.75	24.0	2.0	4.0	1.55	0.4	
MPGV1D1250	250	Tolerance	$\pm 0.3$	$\pm 0.1$	$\pm 0.1$	$\pm 0.1$	$\pm 0.1$	$\pm 0.1$	$\pm 0.1$	$\pm 0.05$	$\pm 0.05$
		Nominal	24.0	11.5	1.75	24.0	2.0	4.0	1.55	0.4	
MPGV1D1264	250	Tolerance	$\pm 0.3$	$\pm 0.1$	$\pm 0.1$	$\pm 0.1$	$\pm 0.1$	$\pm 0.1$	$\pm 0.1$	$\pm 0.05$	$\pm 0.05$
		Nominal	24.0	11.5	1.75	24.0	2.0	4.0	1.55	0.4	

## Reel Specifications

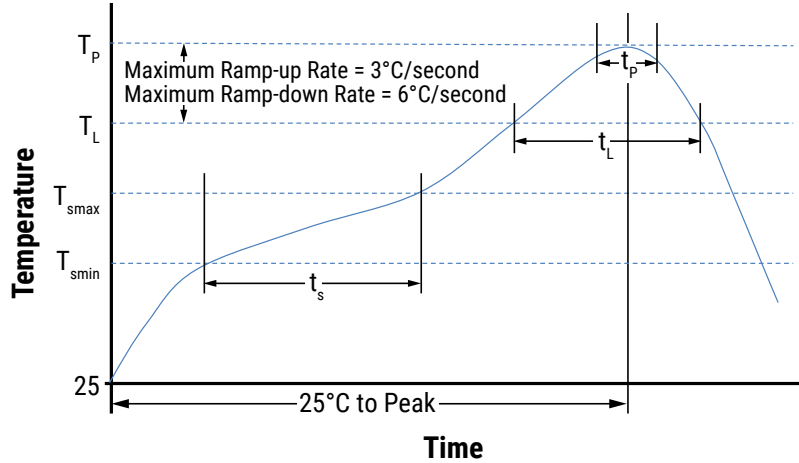


Case Size		Dimensions (mm)						
		A	B	C	D	A0	W1	W2
MPGV1D0830	Tolerance	±2.0	±2.0	±0.2	±0.8	±0.5		
	Nominal	ø330	ø100	ø13.2	ø21.5	2.5	16.9	21.3
MPGV1D0840	Tolerance	±2.0	±2.0	±0.2	±0.8	±0.5		
	Nominal	ø330	ø100	ø13.2	ø21.5	2.5	16.9	21.3
MPGV1D1040	Tolerance	±3.0	±2.0	±0.5	±0.8	±0.5		
	Nominal	ø330	ø100	ø13.0	ø21.5	2.6	25.0	29.4
MPGV1D1054	Tolerance	±3.0	±2.0	±0.5	±0.8	±0.5		
	Nominal	ø330	ø100	ø13.0	ø21.5	2.6	25.0	29.4
MPGV1D1235	Tolerance	±3.0	±2.0	±0.5	±0.8	±0.5		
	Nominal	ø330	ø100	ø13.0	ø21.5	2.6	25.0	29.4
MPGV1D1250	Tolerance	±3.0	±2.0	±0.5	±0.8	±0.5		
	Nominal	ø330	ø100	ø13.0	ø21.5	2.6	25.0	29.4
MPGV1D1264	Tolerance	±3.0	±2.0	±0.5	±0.8	±0.5		
	Nominal	ø330	ø100	ø13.0	ø21.5	2.6	25.0	29.4

## Soldering Process

### Recommended Reflow Soldering Profile

Reference ICP/JEDEC J-STD-020E



Profile Feature	Pb-Free Assembly
<b>Preheat/Soak</b>	
Temperature Minimum ( $T_{smin}$ )	150°C
Temperature Maximum ( $T_{smax}$ )	200°C
Time ( $t_s$ ) from $T_{smin}$ to $T_{smax}$	60 – 120 seconds
Ramp-Up Rate ( $T_L$ to $T_p$ )	3°C/second maximum
Liquidous Temperature ( $T_L$ )	217°C
Time Above Liquidous ( $t_L$ )	60 – 150 seconds
Peak Temperature ( $T_p$ )	250°C for MPG V1D0830, 0840 245°C for MPG V1D1040, 1054, 1235, 1250, 1264
Time within 5°C of Maximum Peak Temperature ( $t_p$ )	30 seconds maximum
Ramp-Down Rate ( $T_p$ to $T_L$ )	6°C/second maximum
Time 25°C to Peak Temperature	8 minutes maximum

## Environmental Compliance

All KEMET SMD Inductors are RoHS compliant.



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## Handling Precautions

Inductors should be stored in normal working environments. While the inductors themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage.

KEMET recommends that maximum storage temperature not exceed 40°C and maximum storage humidity not exceed 70% relative humidity. Atmospheres should be free of chlorine and sulfur bearing compounds. Temperature fluctuations should be minimized to avoid condensation on the parts.

For optimized solderability, inductors' stock should be used promptly, preferably within six months of receipt.

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